

# technical datasheet

## General description

High delivery, very fast setting packaging adhesive.

Suitable for use on most paper and board substrates.

The low viscosity of this product helps prevent stringing, improves glue gun output and ensures bonds are made with the minimum gap between surfaces.

## Technical characteristics

Adhesive type: Synthetic polymer based hotmelt  
 Colour: Pale amber  
 Molten tack: High

	12mm	15mm	43mm	CT	Bulk
Form	12mm x 300mm	12mm x 300	43mm x 43mm		Pastilles
Sticks per kilo (approx)	34	20	17		
Carton quantity	5kg	5kg	10kg		20kg sack
Pallet weight:	500kg	500kg	500kg		1000kg
Suggested application temperature	160-195°C	160-195°C	160-195°C		160-180°C
Brookfield viscosity (POW-12-VISC) spindle 27	2000cps	2000cps	2000cps		2000cps
Ring & ball softening point (ASTM E28)	113°C	113°C	113°C		113°C
Heat resistance (BS5350 Part H3)	85°C	85°C	85°C		85°C
Open time	Short	Short	Short		Short
Brittle point	0°C	0°C	0°C		0°C

**Storage** Store in a clean dry place at temperatures between 5°C and 30°C with boxes closed. Do not expose to direct sunlight or localised heat sources such as radiators or hot pipes.

**Removal of glue** Assembled components can be separated by heating assembly to a temperature slightly above the heat resistance figure.

EVA & Polypropylene: Residues of EVA and polypropylene based hotmelts can be removed from components with white spirit.

Polyamide: Residues of polyamide based hotmelt can be removed from components with acetone.

PUR: Prior to cross linking adhesive can be removed with white spirit or ketone. Once fully cross linked the adhesive cannot be easily removed.

**Please note** The information contained on this data sheet is for guidance only. It is the result of careful laboratory evaluations by trained and qualified staff using British Standard or similar test methods. However, no warranty is expressed or implied regarding the accuracy of the data or the suitability of the adhesive for any specific purpose. In every case, we strongly recommend that the user shall make their own test to determine to their own satisfaction the suitability of the adhesive for their particular purpose. Neither the seller nor manufacturer shall be liable for any injury, loss, damage, direct or consequential arising out of the use or inability to use the product. Further information is always available to help solve your adhesive problems. Should you require any further information on our adhesives please contact your nearest distributor.

*F.D.A. approved. All the constituent parts of this adhesive have been approved by the American F.D.A. under C.F.R. 21.175.105 (adhesives) (subject to limitations).*