

Technical Data Sheet

Effective: 28/02/2020 Supersedes: 03/10/2000

Automotive Aftermarket Division

3M[™] 09375 Perfect-it[™] III Fine Compound

1) Part Numbers

09375 (1.0 litre bottle. 12 x 1 litre bottles per carton)

2) Description and end uses'

3M[™] 09375 is a fine compound for use on refinish paints to remove fine grade sanding scratches after flatting or denibbing with 3M[™] 260L P1200 or P1500 abrasive discs or 3M[™] Microfine 1500 and 2000 wet sanding paper. It can be used to remove blend lines and to remove light oxidation and scratches, car wash scratches, etc., on OEM paints. 3M[™] 09375 is recommended to be used with an electric or air driven polishing machine (1500-2500 rpm) equipped with as 3M[™] 09550 Perfect-it[™] Compounding Sponge Pad or 3M[™] 01927 Perfect-it[™] Wool Compounding Pad and 3M[™] 09552/3 Perfect-it[™] Back-up Pad. Alternatively, use 3M[™] 01263 Foam Compounding Pad and 3M[™] 05717M Back-up Pad for the 203 mm system.

Product highlights:

- Fast cutting
- Gives a high gloss finish
- Easy to clean off surfaces
- Low sling
- Can be followed by 3M[™] 09376 Machine Polish
- 3) Physical Properties

Appearance:	Viscous white
	liquid
Flash Point:	>98°C
VOCs:	207gms/litre
pH:	7.5-8.5 @ 25°C
Viscosity:	15,000-25,000
	cps
% volatile:	70-80%



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4) Directions for Use

1. Apply sufficient compound to work a 60 cm x 60 cm area

2. Place the pad over the compound and spread before starting the machine. (Machine speed = 1500-2500 rpm). If pad is new or dry, spread some compound on the pad first to 'wet' the pad

3. Buff using light to medium pressure

4. Reduce the pressure as the compound begins to dry up

5. Wipe the surface and check that all the sanding scratches are removed. Re-apply if necessary

6. Any compounding swirl marks, especially on dark coloured paints, can be easily removed to produce a high gloss finish using 3M[™] 09376 Perfect-it[™] III Machine Polish on a 3M[™] 09378 Perfect-it[™] III High Gloss Polishing Pad.

7. Clean adjacent panel surfaces with a 3M[™] 099304 Scotch-Brite[™] High Performance Wipe. Unpainted plastic surfaces should be cleaned immediately with soap and water before moving to the next panel.

5) Storage

Avoid frost Store upright Practical shelf life is 2 years

6) Safety

Not classified as hazardous under CHIP Regulations. Product Safety Data Sheet available on request.

3M[™] 09375 Perfect-it[™] III Fine Compound is designed FOR PROFESSIONAL INDUSTRIAL USE ONLY.



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7) Disclaimer

All statements, technical information and recommendations are based on tests we believe to be reliable but the accuracy or completeness thereof is not guaranteed. Please ensure before using our product that it is suitable for your intended use. All questions of reliability relating to this product are governed by the Terms of Sale subject, where applicable, to the prevailing law.

For Additional Health and Safety Information

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