

# DATA SHEET

## ADFILC 5331

### Single-sided adhesive PET fleace

<b>Carrier:</b>	PET nonwoven
<b>Mas per unit area:</b>	300+/- 20 g/m <sup>2</sup>
<b>Carrier thickness:</b>	1,65 +/- 0,4mm
<b>Colour:</b>	Black
<b>Adhesive:</b>	acrylic
<b>Thickness:</b>	0,15mm
<b>Adhesion to stainless steel (ASTM D-3330):</b>	36,0 N/25mm
<b>Liner:</b>	Siliconized paper, yellow
<b>Adhesive color:</b>	Clear
<b>Temperature resistance:</b>	
<b>Max / Minutes / Hours:</b>	120°C
<b>Max / Days / Weeks:</b>	90°C
<b>Minimum:</b>	-40°C

## RECOMMENDATIONS

Surfaces must be clean, dry, free from grease and dirt. Recommended cleaning agent is Propan-2-ol, (IPA). Please note manufacturer's safety instructions should be followed and customers to ensure compatibility of the solvent with their substrate. Ideal bonding substrates are those which: clean, dry, flat, smooth, dust free and non porous.

Low temperatures may increase the risk of condensation, reducing the tack of the product. Life expectancy will vary with temperature and humidity. Product may be applied by hand direct from a roll applying even pressure.

Customers are recommended to make their own assessment of our products under their own conditions, for their own requirements.

### NOTICE:

All technical data are average results of laboratory measurements and can be easily generalized to all practical applications. Particular tack depends on substrate and the bonding surface. Therefore, we recommend to always perform individual tests.

### STORAGE:

Shelf life from date of delivery is 12 months in a normal environment and original packaging. Shelf life is inversely proportional to the storage temperature. Material against extreme temperatures and direct sunlight. Tapes removed from their original packaging protected from dust and other contaminants.