



3M Science.
Applied to Life.™

3M Automotive Aftermarket Division.


Product Catalogue

For more information go to www.3M.co.uk/bodyshop

3M, as an innovation company, continually strives for solutions to the increasing demands of modern paint systems and repair techniques. Innovations such as Cubitron™, Trizact™ and the revolutionary 3M™ PPS™ Paint Preparation System endorse 3M's drive to introduce productive solutions in every phase of refinishing.

Note that there are some products which are not available in all countries due to toxicology regulations, please contact your local 3M representative to find out more.

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Introduction

3M

Founded in 1902 in St Paul, Minnesota, USA, 3M are present today in more than 60 countries, with a turnover in excess of \$20 billion.

3M employ 75,000 people worldwide to deliver more than 55,000 products to customers in 200 countries. These products touch nearly every aspect of modern life, serving markets as diverse as consumer and office, personal and traffic safety, electronics and energy, security and protection services, healthcare, and industrial and transportation.

3M UK and Ireland

The UK and Ireland is one of the largest 3M subsidiaries outside the US, employing more than 3,500 people across 15 locations including 10 manufacturing sites. Products manufactured in the UK include coated abrasives, respirators and adhesive tapes.

3M Automotive Aftermarket

From its earliest days, when it invented the first practical sanding abrasives, 3M have pioneered a succession of techniques which enable the professional repairer to undertake every aspect of refinishing with the complete trust and confidence that is synonymous with 3M brands.

Today, 3M brands such as Hookit™, Cubitron™, Scotch®[®], Scotch-Brite™, Roloc™, PPS™ and Perfect-it™ are trusted by thousands of bodyshops to work faster, last longer and eliminate re-working.

3M's extensive aftermarket range, over 600 items in all, is backed by support, advice and award-winning training from a technical team and a competent salesforce, along with productivity and profitability training and safety advice.

The Automotive Refinish Centre (ARC)



The Automotive Refinish Centre showcases 3M's range of automotive bodyshop products and even functions as a repair centre.

Facilities

With a workshop for vehicle repairs, the centre has its own paint mixing room and spray booth, along with a range of meeting and breakout rooms. It's perfect for training sessions and you can host your meetings here too.

Product support

From distributors to bodyshop groups, all are welcome to get hands on and learn how to get the most from 3M products, and receive support from our technical experts.

Training

The experience and technical capability of the educators in the ARC, in all forms of collision repair and paint rectification processes, can help bodyshops reach nationally accredited standards, boosting their efficiency and competitiveness.

Location

3M Atherstone
3M United Kingdom PLC
Ratcliffe Road
Atherstone
Warwickshire
CV9 1PJ



To register your interest, please contact your local 3M Sales Representative.

Automotive Aftermarket Repair Process

Panel bonding



1 Remove all paint, rust and contamination from surfaces to be bonded using 3M™ Roloc™ Bristle or Clean and Strip Discs. Straighten all metal, clamp the part in place and check for fit alignment.



2 Clean all areas to be bonded with 3M™ General Purpose Adhesive Cleaner (08984).



3 Place duo pack cartridge with adhesive in applicator. Unscrew adhesive cap and dispense enough to equalise the adhesive. Attach and lock the mixing nozzle to the duo pack cartridge.



4 Apply adhesive bead on all areas to be bonded (all bare metal surfaces).



5 Apply primer according to paint company recommendations to repairs, keeping spray area to a minimum and avoiding hard edges. Dry to paint company recommendation.



6 Apply additional adhesive bead to either the replacement panel or the inner structure.



7 Spray 3M™ Weld Thru II Coating (50410) to all areas to be welded. Clamp the panel in its proper position.



8 Tool out any 'squeezed out' adhesive to seal the outside of the seam all along the bonded edge of the panel.



9 Weld appropriate areas. You may weld as soon as panel is fixed with clamps.

Automotive Aftermarket Repair Process

Panel bonding



10 Spray the inside quarter panel and weld the seams with 3M™ Inner Cavity Wax, Amber (08901) or Transparent (08909).



11 Clamps can be removed after 4 hours at 23°C and/or if there is any tension, part needs to remain clamped longer. Curing time may be accelerated by applying heat with applicator or IR lamps (do not exceed 120°C for 45 minutes). Allow 24 hours curing before returning the vehicle to service.

Health and safety

Bodyshop repair processes can produce respiratory, hearing and eye hazards. Control measures (such as PPE) should be considered to protect against such hazards.*

Suggested PPE includes:

- ▶ 3M™ Respirators
- ▶ 3M™ Hearing Protection
- ▶ 3M™ Eye Protection

For more information visit the HSE website

www.hse.gov.uk/mvr/bodyshop

*It is ultimately the responsibility of the employer to select the most appropriate control measures, which could include Personal Protective Equipment (PPE) based on a full risk assessment.

Automotive Aftermarket Repair Process

Panel repair



1 Inspect the damaged area and degrease in accordance with paint company recommendations.



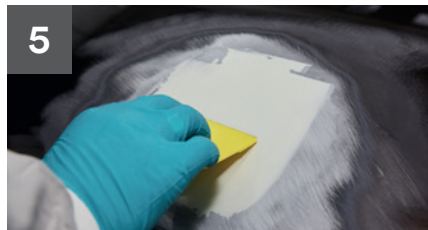
2 Remove paint from the damaged area using a dual action sander combined with the relevant 3M abrasive, ranging from P80 to P120 grade.



3 Mix and apply body filler to damaged area, avoiding surrounding paintwork. Reshape panel as required.



4 Apply 3M™ Dry Guide Coat and hand or machine sand the filler to the desired shape.



5 Assess the filled area and apply additional fillers or 3M™ Premium Glaze as required.



6 Apply 3M™ Dry Guide Coat and hand sand the filler or glaze to the required shape and finish using using a P180 abrasive.



7 Feather around the repair area ensuring that any deep scratches are removed using a finer grade abrasive.

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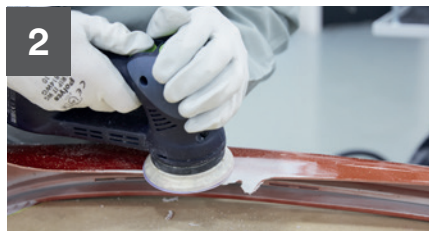
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Automotive Aftermarket Repair Process

Plastic repair – tab rebuild



1 Using 3M™ Adhesive Cleaner and 3M™ Professional Panel Wipe, clean the area, removing any oil or grease from surface.



2 Prepare area with a 3M™ Roloc™ Disc P80 reducing the thickness of the plastic.



3 Drill several holes of 3 – 6mm in diameter in the remaining part of the tab to increase the strength of the repair.



4 Clean the area with 3M™ VHB™ Surface Cleaner Cleaner and apply 3M™ Polyolefin Adhesion Promoter to bare plastic area and leave to dry for 10 minutes.



5 Cut the 3M™ Contour Sheet to about 3 times the size of the tab to be repaired. Equalise and extrude the 3M™ Superfast Plastic Adhesive onto the 3M™ Contour Sheet.



6 Place 3M™ Superfast Plastic Adhesive onto damaged area and immediately fold 3M™ Contour Sheet over to cover both sides of the repair. Hold in place for 1 minute. Remove film once cured.



7 Allow to cure for 5 minutes and shape tab using a 3M™ Cubitron™ II Fibre Roloc™ Disc P80 grade. Drill hole if required to create a new fixing point.



8 Prepare and paint as required.

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Automotive Aftermarket Repair Process

Plastic repair – centre repair



Using 3M™ Adhesive Cleaner and 3M™ Professional Panel Wipe, clean the area removing any oil or grease from surface.



Prepare the area around the damage using a 3M™ Hookit™ Abrasive Disc P180. Avoid overheating and melting the plastic.



Remove excess dust and clean the surface area using 3M™ Professional Panel Wipe and Surface Cleaner.



Spray 3M™ Polyolefin Adhesion Promoter on the front side of the bumper around the damaged area. Allow 10 minutes to dry.



Prior to the application of 3M™ Instant Plastic Repair Patch, wipe area with supplied adhesion promoter and allow 5 minutes to dry.



Apply the pre-shaped 3M™ Instant Plastic Repair Patch to rear side and place firmly over the damaged area.



Using 3M™ Applicator, apply 3M™ Flexible Plastic Repair Materials to the damaged area. Spread and smooth and allow to dry for 20 minutes.



Sand the repaired area using 3M™ Hookit™ Abrasive Disc P80 – 180 and prepare for paint application.

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Automotive Aftermarket Repair Process

Plastic repair – edge repair



Using 3M™ Adhesive Cleaner and 3M™ Professional Panel Wipe, clean the area removing any oil or grease from surface.



Drill a hole of 4–6mm in diameter at the base of the tear in order to release stress and prevent extension of damage.



Prepare the area around the tear with a 3M™ Hookit™ Abrasive Disc P180. Avoid overheating and melting the plastic.



Wipe away dust and debris and apply 3M™ Polyolefin Adhesion Promoter to both sides of the repair area. Allow 10 minutes to dry.



To achieve maximum strength apply 3M™ Crack Seal Tape and 3M™ Flexible Parts Repair Material to the back side of the repair area.



Once rear side is cured, apply 3M™ Flexible Parts Repair Material to front side of repair area.



Spread and smooth 3M™ Flexible Parts Repair Material into the tear and allow to dry for 20 minutes.



Sand over the repaired area using 3M™ Hookit™ Abrasive Disc P80 – P180.

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Automotive Aftermarket Repair Process

Masking options



1 Use 3M™ Interior Protection products, including seats, steering wheels and floor coverings, to protect the car interior throughout the repair process.



2 For shallower apertures, use 3M™ Soft Edge Masking Foam Tape PLUS.



3 Use 3M™ Soft Edge Masking Foam tapes for standard aperture masking requirements. Foam tape can also be used to fill voids where trim had been previously attached.



4 Use 3M™ Masking Film to protect those large areas of the car not to be sprayed during the repair.



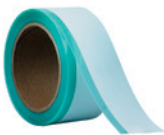
5 Use 3M™ Scotch® Performance Masking Tape for critical areas and for general masking.



6 Use appropriately sized 3M™ Pre-taped Masking Film to speed up masking operations and for SMART repairs.



Use 3M™ Trim Lifting Cord or Trim Masking Tape under rubber mouldings to prevent hard paint edges.



Use 3M™ Trim Masking Tape on windscreens and components to provide complete protection from overspray.



Use 3M™ Smooth Transition Tape for the prevention of hard edges.



Use 3M™ Fine Line Masking Tape 471 for accurate masking and detailing.

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Automotive Aftermarket Repair Process

Primer preparation



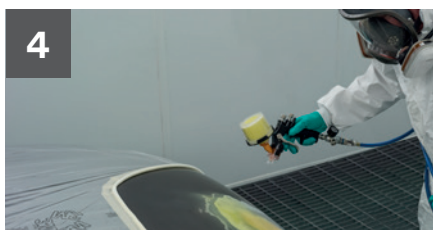
1 Key around the repair area using 3M™ abrasive discs, grade P320 and P500.



2 Apply the appropriate 3M masking products to suit the repair area and move vehicle into the booth.



3 Blow and wipe down with a 3M™ Tack Cloth.



4 Apply etch primer on any bare metal areas using 3M™ Accuspray™ Gun and 1.4mm nozzle.



5 Apply high build primer to repair area using 3M™ Accuspray™ Gun and 1.8mm nozzle.

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Automotive Aftermarket Repair Process

Primer sanding



1 Apply 3M™ Dry Guide Coat to primed surface.



2 Hand block or machine sand the repair area using 3M™ Hookit™ Abrasive Sheet P320.t



3 Hand sand awkward primed areas and panel edges using 3M™ Hookit™ Flexible Abrasive Hand Sheet or 3M alternative.



4 Reapply 3M™ Dry Guide Coat to the panel. Machine sand using fine grade abrasives, either P400 or P500.



5 Check repair, blow and wipe all surfaces with 3M™ Professional Panel Wipes in preparation for topcoat.

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Automotive Aftermarket Repair Process

Disposable Paint Cup System with 3M™ PPS™ 2.0



1 Place the 3M™ PPS™ 2.0 Liner inside a 3M™ PPS™ 2.0 Cup on paint mixing scales at zero.



2 Measure out paint accordingly for the job.



3 Use a 3M™ PPS™ Mixing Stick to stir the paint thoroughly.



4 Using the 3M™ PPS™ Quarter-Turn Lid Locking System connect the 3M™ PPS™ 2.0 Lid (with built-in filter and integrated collar) onto the 3M™ PPS™ 2.0 Cup/Liner.



5 Attach 3M™ PPS™ 2.0 to gun by aligning the 3M™ PPS™ 2.0 Lid with the adaptor and then twist to lock.
The wide spout adaptor maximises stability while spraying and makes cleaning easier.



6 Upon completion of spraying, invert the gun and pull the trigger to return paint to 3M™ PPS™ 2.0 before disconnecting. Dispose of the 3M™ PPS™ 2.0 Lid/Liner and clean the gun and adaptor.



7 To store colours for future use, insert the cup sealing plug in the top of 3M™ PPS™ 2.0 Lid. The plug allows for the sealing and protection of coatings standing upside down, reducing lid consumption by keeping filters wet.

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Automotive Aftermarket Repair Process

Topcoat preparation



1 Mix a small amount of paint and generate a spray out card. Check the colour match against the vehicle.



2 Mix colour in 3M™ PPS™ 2.0 Liner, selecting the appropriate size for repair area.



3 Check all masking and tack repair area in preparation for topcoat.



4 Apply paint and bake as per paint company recommendations.

Select the correct size for the repair.



3M™ PPS™ 2.0 Kit Mini Size
200ml full diameter, built-in 200 micron or 125 micron mesh filters.



3M™ PPS™ 2.0 Kit Midi Size
400ml full diameter, built-in 200 micron or 125 micron mesh filters.



3M™ PPS™ 2.0 Kit Standard Size
650ml full diameter, built-in 200 micron or 125 micron.



3M™ PPS™ 2.0 Kit Large Size
850ml full diameter, built-in 200 micron or 125 micron mesh filters.

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Automotive Aftermarket Repair Process

Paint rectification and compounding process



1 Remove paint imperfections using 3M™ Hookit™ Purple Finishing Film Discs 260L grades P1200 – P2000 with an interface pad on an appropriate sized sander.



2 Alternatively, to remove paint imperfections, use 3M™ Paint Defect Removal Hand System, selecting appropriate block size and grade.



3 Refine the scratches caused by removing paint imperfections using 3M™ P1200 to P2000 Disc wet.



4 To refine scratches further and to achieve a higher quality finish, use 3M™ Trizact™ 6000 Disc wet.



5 Compound the panel using 3M™ Perfect-it™ Fast Cut Plus Extreme and Green Compounding Pad. Wipe off the excess compound using a green high performance cloth.



6 Polish panel using 3M™ Perfect-it™ Extra Fine PLUS Compound and Yellow Polishing Pad to give a deeper level of shine. Wipe off excess compound using a yellow ultra soft cloth.



7 Remove holograms and swirl marks by using 3M™ Perfect-it™ Ultrafina SE Polish on a Blue High Gloss Pad. Wipe off excess compound using a blue ultra soft cloth.

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Superior cut and durability

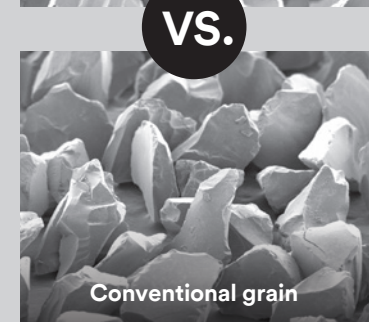
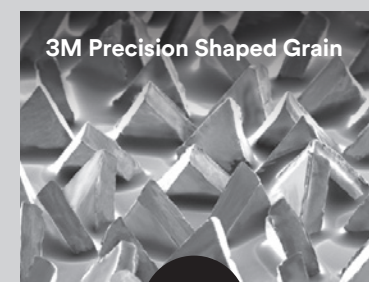
Get a superior cut and durability during key stages of automotive repair with 3M™ Cubitron™ II Hookit™ Purple+ Multihole Abrasive Disc 737U. Our triangular shaped grain and multihole pattern abrasive disc is ideal for paint removal, rough body filler shaping, fine feather-edging and final prep before blending or priming.

- Get 30% faster cutting compared to other premium abrasives
- Precision shaped, self-sharpening grains last twice as long vs. conventional industrial abrasives
- Sharper cutting surface means less pressure is required for reduced friction and wear
- Clean sanding multi-hole pattern delivers excellent dust extraction
- Hookit™ hook-and-loop style attaches firmly, removes quickly for fast change-out
- Available in grades 80+ to 320+



Faster cut. Longer life. Consistent finish.

All grades of 3M™ Cubitron™ II Abrasives feature our 3M Precision Shaped Grain (PSG). Precision shaped grains cut 30% faster and last twice as long as conventional ceramic abrasives.



VS.

From preparation to finish, abrasives play a key role in all bodyshop processes. 3M have developed a full range of abrasives to suit every type of application, incorporating innovative technologies for superior performance, anti-loading and a consistent finish. From small awkward areas to tough e-coat removal, our abrasives are available in a wide variety of sizes and grades to secure the perfect finish.

Cubitron™ II Hookit™ Abrasive Discs



3M™ Cubitron™ II Hookit™ Abrasive Discs 737U

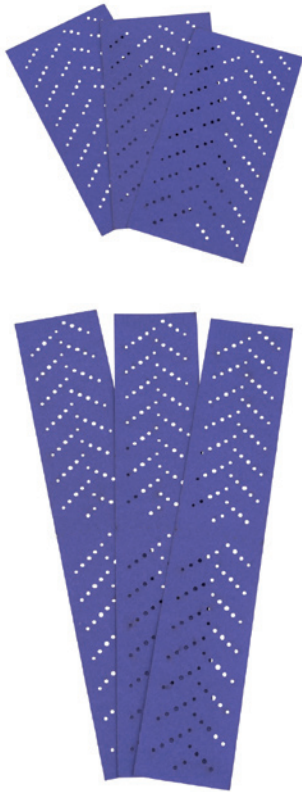
Triangular shaped ceramic grain is electrostatically oriented to form sharp peaks that act like individual cutting tools to slice through paint and body filler, wear evenly and provide long life and consistency.

Applications include paint removal, body filler rough shaping and feather edging.

Part number	Item	Grade	Dimensions	Units per pack	Units per case
51369	Abrasive Disc 737U	80+	150mm	50	5
51370		120+			
51421		150+			
51422		180+			
51423		220+			
51424		240+			
51426		320+			
51428		400+			
31366		80+	125mm		4
31367		120+			
31368		150+			
31369		180+			
31471		220+			
31473		320+			
51610		80+	90mm		10
51611		120+			
51612		150+			
51613		180+			
51614		220+			
51615		240+			
51616		320+			
51617		400+			
51626		80+	75mm		10
51627		120+			
51629		150+			
51630		180+			
51631		220+			
52026		240+			
52027	320+				
52028	400+				

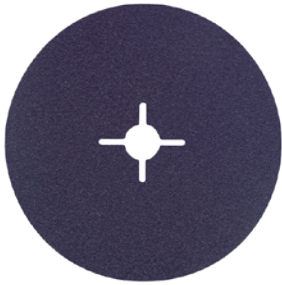
Hookit™ Cubitron™ II Abrasive Sheets

Our innovative sheet range, with chevron mulithole extraction, combines with a matching accessory range to offer the very best solution for maximum dust extraction and efficient filler sanding.



Hookit™ Cubitron™ II Abrasive Sheets Multihole 737U

Part number	Item	Grade	Dimension	Units per pack	Units per case
51386	Abrasive Sheet 737U	P80+	70mm x 127mm	50	6
51387		P120+			
51388		P150+			
51389		P180+			
51390		P220+			
51391		P240+			
51393		P320+			
51395		P400+			
51399		P80+	115mm x 225mm		
51400		P120+			
51401		P150+			
51402		P180+			
51403		P220+			
51404		P240+			
51406		P320+			
51408		400+			
51411		P80+	70mm x 396mm		
51412		P120+			
51413		P150+			
51414		P180+			
51415		P220+			
51416		P240+			
51418		P320+			
52022		P400+			
51588		P80+	80mm x 133mm		
51589		P120+			
51590		P150+			
51591		P180+			
51592		P220+	80mm x 400mm		
51599		P80+			
51600		P120+			
51601		P150+			
51602	P180+				
51603	P220+				
52023	P240+				
52024	P320+				
52025	P400+				



3M™ Cubitron™ II Abrasive Fibre Discs – Slotted

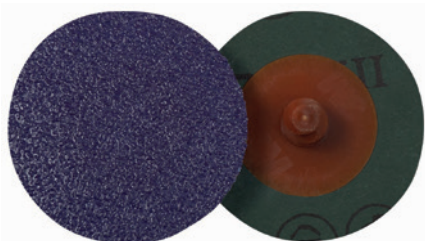
Designed for cutting off welds and door skin removal. When used for stripping paint its unique construction resists loading whilst generating less heat.

Part number	Item	Grade	Dimension	Units per pack	Units per case
33407	Abrasive Fibre Disc – Slotted	36+	115mm x 22mm	5	5
33409		60+			
33410		80+			
33431		36+	180mm x 22mm		



3M™ Cubitron™ II Abrasive Fibre Discs – Standard

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
33395	Abrasive Fibre Disc – Slotted	36+	100mm x 16mm	5	5



3M™ Cubitron™ II Roloc™ Fibre Discs

Designed for heavy duty metalworking applications such as weld grinding and clean up. Features a rigid fibre backing for increased cut performance.

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
33377	Fibre Disc	36+	50mm	15	6
33379		60+			
33380		80+			
33389		36+	75mm		
33391		60+			
33392		80+			



3M™ Cubitron™ II File Belts

A great alternative to spot weld drilling, giving more control and ease of use. Ideal for hard to reach areas.

Part number	Item	Grade	Dimension	Units per pack	Units per case
33437	File Belt	36+	10mm x 330mm	10	5
33439		60+			
33440		80+			
33443		36+	12.7mm x 457.2mm		
33445		60+			
33446		80+			
33449		36+	20mm x 520mm		
33451		60+			
33452		80+			



3M™ Cubitron™ II Cut-Off Wheels

Used for cutting autobody sheet metal, chassis leg, exhaust pipes, clamps and rusted bolts. **Must not be used without guards.**

Part number	Item	Centre Hole	Dimension	Units per pack	Units per case
33456	Cut-Off Wheel	9.53mm	75mm x 1mm	5	6
33455		9.53mm	75mm x 1.6mm		
33467		22.23mm	115mm x 1mm		

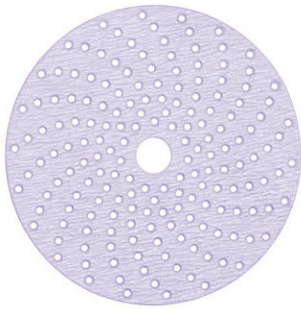


3M™ Cubitron™ II Flap Disc

Part number	Item	Grade	Dimension	Units per pack	Units per case
33470	Cubitron™ II Flap disc T29	40+	115mm x 22mm	5	6
33471		60+			
33472		80+			
33476	Cubitron™ II Flap disc T27	40+	100mm x 16 mm		
33477		60+			
33478		80+			

Hookit™ Purple+ Abrasive Discs

Premium 3M abrasive minerals deliver rapid cut rate. Purple+ discs' unique anti-loading construction allows discs to carry on cutting for longer - improving productivity, increasing profitably.



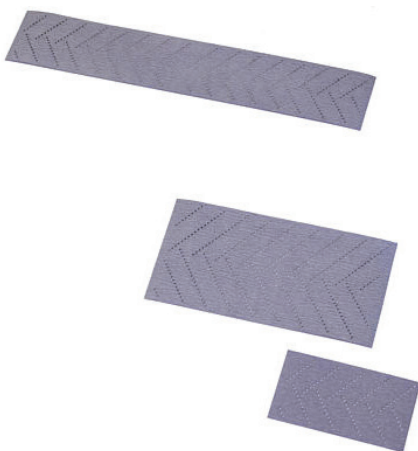
3M™ Hookit™ Purple+ Abrasive Discs 334U

Finer grades produce finer dust particles. The unique 177 hole design provides the ultimate in dust extraction for fine particles giving you a cleaner, safer working environment, reducing the need for rework. Used for paint removal and primer sanding with the best anti-loading and life seen in fine grades.

Part number	Item	Grade	Dimensions	Units per pack	Units per case
51020	Abrasive Disc 334U	P500	75mm	50	5
51019		P600			
51624		P500	90mm		
51625		P600			
51041		P500	125mm		
50534		P500	150mm	100	
50913		P600			

Hookit™ Purple+ Abrasive Sheets

Innovative abrasive construction with chevron multihole extraction combines superior lasting cut and performance with efficient dust extraction. The 396mm sheet uses kiss-cut underscore technology, which enables the sheet to be easily converted to two 198mm sheets, removing the need for two stock numbers and thus reducing stock holding.



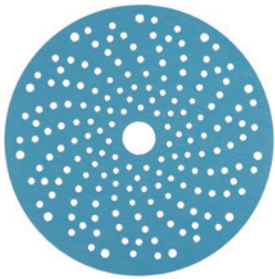
3M™ Hookit™ Purple+ Abrasive Sheets Multihole 334U

Part number	Item	Grade	Dimension	Units per pack	Units per case
30640		P400	70mm x 127mm	50	6
30627		P400	115mm x 225mm		
30614		P400	70mm x 396mm		
51598		P400	80mm x 133mm		
51609		P400	80mm x 400mm		
30639		P500	70mm x 127mm		

3M™ Hookit™ 325U Blue Multihole Abrasive Range

The 3M™ Hookit™ 325U Blue Multihole Abrasive range, comprising 11 grades from 80 to 600. Fast cut and long life are coupled with the improved multihole technology, offering superior dust extraction when used with the range of universal back-up pads. The unique multihole configuration allows these discs and sheets to be fitted without concerns about hole alignment between the abrasive and pad.

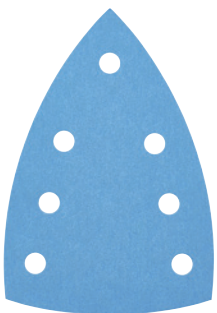
- ▶ Longer life
- ▶ Higher productivity
- ▶ Time saving
- ▶ Better dust extraction



3M™ Hookit™ Blue Abrasive Discs 325U

Fast cut and long life are coupled with spiral multihole technology for superior dust extraction when used with our range of universal back-up pads.

Part number	Item	Grade	Dimension	Units per pack	Units per case
51371	Abrasive Disc Multihole 325U	P80	150mm	100	5
51373		P120			
51374		P150			
51375		P180			
51376		P220			
51377		P240			
51378		P280			
51379		P320			
51380		P360			
51381		P400			
51382		P500			
51383	P600				



3M™ Hookit™ Blue Abrasive Delta Sheet 325U

Part number	Item	Grade	Dimension	Units per pack	Units per case
51638	Abrasive Sheet 325U	P80	10mm x 50mm	50	5
51639		P120			
51640		P150			
51641		P180			
51642		P220			
51643		P240			
51644		P320			
51645		P400			
51646		P500			
51647		P600			

Hookit™ Abrasive Discs



3M™ Hookit™ Abrasive Discs 255P+ 17 Hole

255P+ 17 hole discs and pads achieve better cut, less loading and a reduction in airborne dust. In particular, there are anti-loading benefits, especially with fine grades on difficult to sand top coats and primers. Available in a range of grades from P80 to P600. Applications include paint removal, filler flattening and primer sanding.

Part number	Item	Grade	Dimension	Units per pack	Units per case
51654	Abrasive Disc 255P+	P80	150mm	100	5
51656		P120			
51657		P150			
51658		P180			
51659		P220			
51660		P240			
51661		P280			
51662		P320			
51663		P360			
51664		P400			
51665		P500			
51666		P600			



3M™ Abrasive Rolls 255P

Part number	Item	Grade	Dimension	Units per pack	Units per case
04494	Abrasive Roll 255P	P40	115mm x 50m	1	2
04493		P60			
04400		P80			
04399		P100			
04398		P120			



3M™ Abrasive Sheets 255P

Part number	Item	Grade	Dimension	Units per pack	Units per case
05292	Abrasive Sheet 255P	P40	115mm x 280mm	50	10
05290		P80			20
05283		P40	230mm x 280mm	50	10
05282		P60			
05281		P80			
05280		P100			
05279		P120			

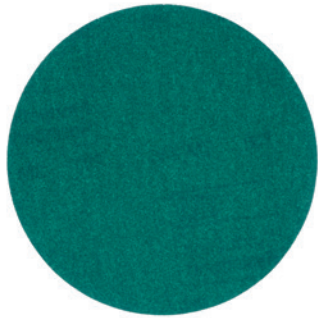


3M™ Abrasive Sheets 10 Hole 255P

Plain dust extraction sheets for half sheet type machines in grade range P40–P400.

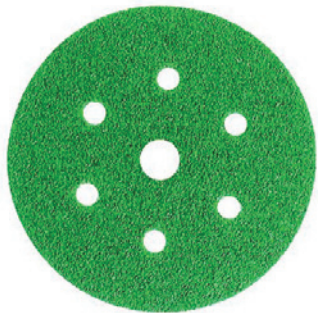
Part number	Item	Grade	Dimension	Units per pack	Units per case
05209	Abrasive Sheet 255P	P40	115mm x 280mm	50	10
05300		P60			
05299		P80			
05298		P100			
05297		P120			
05296		P150		100	10
05295		P180			
05294		P220			
05293		P240			
02210		P280			

These anti-loading discs are available in a wide variety of hole configurations and grades. Coated in aluminium oxide with resin bonding to prevent premature burning, this tough disc is durable for a consistent finish. Applications include paint removal, shaping and sanding plastic filler, removal of coarser scratches in body filler and scratch refinement of bare metal.



3M™ Hookit™ Abrasive Discs 245

Part number	Item	Grade	Dimension	Units per pack	Units per case
01649	Abrasive Disc 245	P40	150mm	50	5
01648		P60			
01647		P80			



3M™ Hookit™ Abrasive Discs 7 Hole 245

Part number	Item	Grade	Dimension	Units per pack	Units per case
80350	Abrasive Disc 245	P40	150mm	50	5
80351		P60			
80352		P80			
80354	Abrasive Disc 245	P120	203mm	25	5
00696		P40			
00695		P60			
00694		P80			
00692	P120				

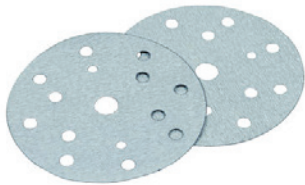


3M™ Hookit™ Abrasive Discs 9 Hole 245

Part number	Item	Grade	Dimension	Units per pack	Units per case
00317	Abrasive Disc 245	P40	150mm	50	5
00315		P80			
00313		P120			

Hookit™ E-Coat Abrasive Disc

Automotive E-Coats are electro coated primers providing high protection to new OEM panels. Hookit™ E-Coat Abrasive Discs are designed to solve the problem of sanding these extremely tough ceramic coatings.



3M™ Hookit™ Abrasive Disc 337U

Finish equivalent to P320. No need to use coarser grades. Consistent matte finish. Unique construction.

Part number	Item	Grade	Dimension	Units per pack	Units per case
50535	Abrasive Disc 337U	P320 equivalent	150mm	50	2



3M™ Hookit™ Hard Clear Coat Disc

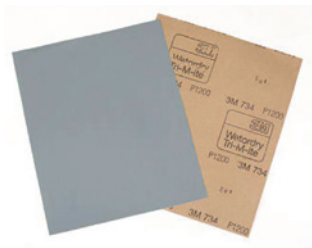
Specially designed to prepare hard, scratch-resistant paints.

- ▶ Uniform finish for enhanced keying.
- ▶ Use damp for less dust and loading.
- ▶ Extended life for increased efficiency and profitability.
- ▶ Premium crystal abrasive used in the disc packs a powerful cutting performance.
- ▶ It can be used with or without an interface pad, depending upon the colours of the panel and the amount of pressure required.

Part number	Item	Grade	Dimension	Units per pack	Units per case
50744	Hard Clear Coat Disc	1000	150mm	10	5

Wetordry™

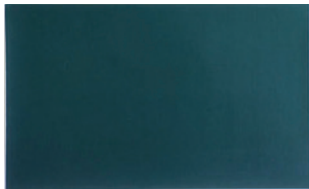
Coated in sharp abrasive mineral silicon carbon for long product life and good surface quality, 3M™ Wetordry™ can be used for both wet or dry applications. The lightweight, water resistant backing provides flexibility and conformability with a wide range of grades to enable an ultrafine finish to be achieved.



3M™ Wetordry™ Abrasive Papers 734

3M™ Wetordry™ 734 abrasive paper utilises silicon carbide mineral which gives a particularly sharp cut.

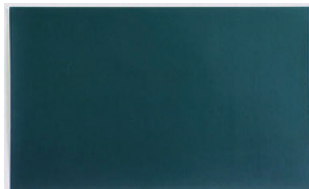
Part number	Item	Grade	Dimension	Units per pack	Units per case
01989	Abrasive Paper 734	P60	230mm x 280mm	25	10
01988		P80			
01987		P100			
01986		P120			
01982		P150			
01981		P180			
01980		P220			
01979		P240			
01978		P280			
01977		P320			
01976		P360			
01975		P400			
01974		P500			
01973		P600			
01972		P800			
01971		P1000			
01970		P1200			



3M™ Perfect-it™ III Microfine Abrasive Paper 314

3M™ 314 production abrasive paper utilises aluminium oxide mineral for a superior finish. Areas affected by paint imperfections are removed using our highest quality Perfect-it™ Microfine Wetordry™ abrasive paper.

Part number	Item	Grade	Dimension	Units per pack	Units per case
01967	Microfine Abrasive Paper 314	P1200	138mm x 230mm	50	10



3M™ Perfect-it™ III Microfine Abrasives

Abrasive denib and blemish removal. Improvements in paint technology and the demand for ever higher levels of finish quality achieved by the painter has led to superfine Wetordry™ abrasive papers such as Perfect-it™ Microfine Abrasive.

Part number	Item	Grade	Dimension	Configuration	Units per pack	Units per case
02048	Microfine Abrasive	P1500	138mm x 230mm	401Q WOD	50	10
02049		P2000				

Fre-Cut™

3M™ Fre-Cut™ Tri-M-ite™ abrasive paper is intended to be used by hand, often as a dry sanding alternative to Wetordry™ abrasive paper.



3M™ Fre-Cut™ Tri-M-ite™ Abrasive Sheets 618

Sheets designed for durable sanding of polyester filler in a repair; with Hookit™ attachment, which can be used on a 3M™ block.

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
02631	Abrasive Sheet 618	P80	230mm x 280mm	50	10
02565		P100			
02564		P120			
02563		P150			
02562		P180			
02561		P220			
02560		P240			
02559		P280			
02558		P320			
02556		P400			
02636		P500			



3M™ Hookit™ Flexible Abrasive Sheets

For use wet or dry, Flexible Abrasive Sheets have the cut and feel of conventional abrasives, with the added benefit of high flexibility in order to access those hard to reach areas such as bumpers, door shuts and panel edges.

Part number	Item	Grade	Dimension	Units per pack	Units per case
34337	Flexible Abrasive Sheet	P400	139mm x 172mm	1	5
34339		P600			
34340		P800			
34341		P1000			
34342		P1200			
34343		P1500			10

Hookit™ Multihole Accessories

The range of accessories has been ergonomically designed to offer the most comfortable lightweight solution for every application.



3M™ Hookit™ Purple+ Multihole Handblocks

Part number	Item	Dimension	Units per pack	Units per case
05170	Handblock	70mm × 127mm	1	1
05171		70mm × 198mm		
05172		70mm × 396mm		
05173		115mm × 225mm		
50728	Curved Adapter Set	70mm × 127mm		
50729		70mm × 198mm		

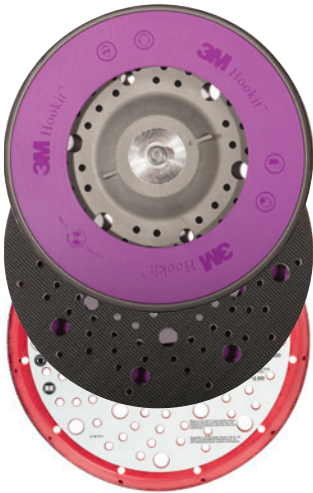


3M™ Accessories

Part number	Item	Dimension	Units per pack	Units per case
50774	Multihole Baseplate Rupes RE21AL	70mm × 198mm	2	1
50776	Multihole Baseplate Rupes	115mm × 225mm	1	
50778	Multihole Baseplate Hutchins 800VADF	70mm × 396mm		
50779	Multihole Baseplate Hutchins 2000VADF			
50780	Multihole Baseplate Festo	115mm × 225mm		
50781	Multihole Baseplate Festo S1C RS100C			
50782	Multihole Baseplate Festo LRB-1AS2			
05174	Block Hose	6m		
05175	Multihole Soft Interface Pad 10mm	70mm × 198mm		5
50742		70mm × 127mm		
50727	Blockboard			1

Hookit™ Abrasive Back-up Pads

The innovative design of the 3M™ Hookit™ Multihole Back-up Pad range makes them suitable for all 3M™ 150mm dust extraction disc ranges; 6 to 15 holes as well as the spiral configuration of multihole discs. The unique multihole configuration allows the disc to be fitted to the pad without concern for the hole alignment.



3M™ Hookit™ Multihole Abrasive Disc Accessories

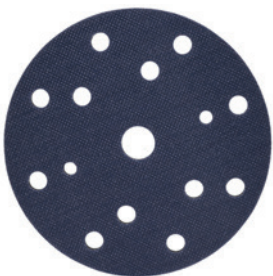
Available in 5/16" and M8 options, both standard and soft, the back-up pad range offers optimum dust removal.

Part number	Item	Configuration	Dimension	Units per pack	Units per case
51122	Back-up Pad	5/16" Standard	150mm	1	5
51123		M8 Standard			
51124		5/16" Soft			
51125		M8 Soft			
28729	Clean Sand Back-up Pad	5/16" LP			10
51126	Multihole Soft Interface Pad		5mm		
51127	Interface Pad		10mm		



3M™ Accessories

Part number	Item	Dimension	Units per pack	Units per case
01908	Hand Pad	76mm	1	10
05726	High Gloss Polishing Pad		10	4
05771	Soft Interface Pad	75mm	1	10
02700	Disc Pad			5
20427	Universal Back-up Pad	76mm		



3M™ Hookit™ Soft Interface Pads

For use with 260L Hookit abrasives for outstanding finish and conformability.

Part number	Item	Colour	Dimension	Configuration	Units per pack	Units per case
50396	Soft Interface Pad 10mm	Purple	150mm	15 hole	1	10
50397	Soft Interface Pad 5mm					
50544	Soft Interface Pad 10mm	Grey		Multihole		
50545	Soft Interface Pad 5mm					



3M™ Rubber Rubbing Block

Flexible block which holds abrasive sheets securely during wet or dry sanding operations.

Part number	Item	Grade	Dimension	Configuration	Units per pack	Units per case
02048	Microfine Abrasive	P2000	138mm x 230mm	401Q WOD	50	10
02049		P1500				



3M™ Rubber Squeegee

Flexible rubber pad for removing slush created when wet sanding.

Part number	Item	Dimension	Units per pack	Units per case
05517	Rubber Squeegee	21/4" x 41/4"	50	1



3M™ Hookit™ Flexible Abrasive Sheet Accessories

Part number	Item	Units per pack	Units per case
05742	Handblock	1	1

Scotch-Brite™ Clean and Strip Discs

Abrasive impregnated and virtually non-loading, open web, providing a paintable metal surface. Perfect alternative to wire brushes for tough removal of rust, paints, sealers and body coatings. Gives a finer finish and is easily controlled. Flexible for awkward areas. It is non-clogging and fast. Clean and Strip discs are suitable for air or electric machines (3,500 to 4,500 rev/min). Clean and Strip discs are available for use on a mandrel, with a shaft, or on Roloc™+.

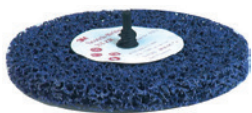
The Clean and Strip Purple Disc is a long life and high-edge resistance product. The tough construction gives the ultimate performance.



3M™ Clean and Strip XT Purple Disc Mandrels

Clean and Strip discs which attach by way of a mandrel (07947/07948) to an air or electric tool.

Part number	Item	Colour	Dimension	Units per pack	Units per case
07933	Purple Disc	Purple	100mm x 13mm	2	15
07934	Mandrel		150mm x 13mm		10



3M™ Clean and Strip XT Purple Disc Roloc™+

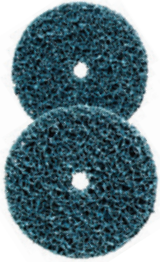
Clean and Strip disc with a pre-attached Roloc™+ fastening which, using a Roloc™+ holder (09884), allows it to be attached to an air or electric tool. This then allows easy attachment and removal of the disc by the Roloc™+ quick release twist.

Part number	Item	Dimension	Units per pack	Units per case
05814	Purple Disc Roloc™+	100mm x 13mm x R+	1	10



3M™ Clean and Strip XT Purple Discs Fibre

Part number	Item	Dimension	Units per pack	Units per case
05816	Fibre Disc	115mm x 22mm	1	10
05817		178mm x 22mm		



3M™ Clean and Strip GP Blue Disc Mandrel

A highly flexible disc alternative to wire brushes for tough removal of rust, paint, sealers, body coatings and other general purpose applications. Immediately identifiable by its blue colour, its greatly improved flexibility is achieved without sacrificing any of Clean and Strip's renowned performance characteristics. The operator can access difficult areas with ease, delivering 'best-in-class' cleaning and stripping performance, creating a smooth and consistent finish.

Part number	Item	Colour	Dimension	Units per pack	Units per case
57013	GP Blue Disc Mandrel	Blue	100mm	2	15



3M™ Clean and Strip GP Blue Disc Roloc™+

Clean and Strip discs with a pre-attached Roloc™+ fastening which, using a Roloc™+ holder (09884), allows it to be attached to an air or electric tool. This then allows easy attachment and removal of the disc by the Roloc™+ quick release twist.

Part number	Item	Colour	Dimension	Units per pack	Units per case
57018	GP Blue Disc Roloc™+	Blue	100mm	1	10



3M™ Clean and Strip High Performance Discs

Discs designed for removing decals, stripping tape and double sidefoam tapes. To be used on machines with speed of 500 – 4000rpm.

Part number	Item	Dimension	Units per pack	Units per case
07499	Stripe Off Wheel	100mm x 16mm	1	5
07501	Stripe Removal Disc	100mm		
07498	Stripe Off Wheel	100mm x 16mm		



3M™ Clean and Strip Mandrels

Mandrel for use with (07933/4) and (57013).

Part number	Item	Dimension	Units per pack	Units per case
07947	Mandrel	100mm – 6mm shaft	1	5
07948		150mm – 8mm shaft		



3M™ Clean and Strip Holder No 1 for Roloc™

Part number	Item	Units per pack	Units per case
09884	Holder No 1 for Roloc™	1	5

Scotch-Brite™

Scotch-Brite is a 3-dimensional nylon web, resistant to tearing and loading. It is impregnated with an aluminium oxide mineral, attached with resin. Used for cleaning and preparation work, including scuffing before applying paint or primer.



3M™ Scotch-Brite™ Pre-Cut Rolls

Pre-perforated, ready to use 3M™ Scotch-Brite™ Hand Pads, in a choice of three grades, using super sharp 3M abrasives for more aggressive cut without increased coarseness.

- ▶ Extra fine copper pads for water based and critical colours.
- ▶ Longer lasting, more economical.
- ▶ Faster, easier scuffing.
- ▶ Improved abrasive, ultimate finish.
- ▶ Choice of three grades for all scuffing applications.

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07903	Pre-Cut Roll	Purple	Very Fine	115mm x 150mm	35	4
07904		Grey	Ultra Fine			



3M™ Scotch-Brite™ Multi-Flex Rolls

Super flexible 3M™ Scotch-Brite™ sheets, supplied on a centre pull roll with easy-tear perforations. Multi-Flex sheets are ideal for scuffing contours and difficult to reach areas. Also, for scuffing up to mouldings and lock cylinders and for blending in, especially basecoat and clear finishes.

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07521	Multi-Flex Roll	Purple	Very fine	100mm x 200mm	60	4
277164		Grey	Ultra fine			



3M™ Scotch-Brite™ PRO Handpads

Ideal for every day uses like blend panel preparation, keying new panels for wet on wet primer and general scuffing and prepping of flat or contoured surfaces. Centre perforated for convenience and available in two grades, these pads are flexible enough to get to hard to reach areas and give a more consistent scratch. Specially coated to resist loading.

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
64926	PRO Handpad	Red	Very fine	100mm x 200mm	20	3
64935		Grey	Ultra fine			



3M™ Scotch-Brite™ Rolls

Rolls of 3M™ Scotch-Brite™ are 10 metres long in grey or red construction which can be torn to the required length.

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07612	Roll	Red	Very fine	100mm x 10m	1	4
07611		Grey	Ultra fine			



3M™ Scotch-Brite™ Abrasive Discs

Disc version for machine application.

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07614	Abrasive Disc	Red	Very fine	150mm	10	4
07613		Grey	Ultra fine			



3M™ Scotch-Brite™ Scuff Sponges

Sponge Pad laminated with outer layer of 3M™ Scotch-Brite™.

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07615	Scuff Sponge	Red	Very fine	108mm x 128mm	6	6
07616		Grey	Ultra fine			
07619		Copper	Extra fine			



3M™ Scotch-Brite™ Multi-Flex Dispenser

Part number	Item	Units per pack	Units per case
07912	Multi-Flex Dispenser	1	1

Surface Conditioning

Reinforced 3-dimensional non-woven synthetic material that provides a consistent finish. Ideal for cleaning light oxidation and to reduce sanding scratches on aluminium, steel, or stainless steel. (NB: Medium grade is recommended for use on aluminium). Also, for cleaning of spot welding and gasketing residue. Can be used with electric mini-grinders, attached using a 3M™ M14 115mm Back-up Pad.



3M™ Roloc™ Surface Conditioning Discs

Roloc™ Surface Conditioning Discs for smaller areas with the quick Roloc™ attachment system. Ideal for plastic repair and E-Coat removal. Suitable for fast, safe gasket removal and general cleaning applications.

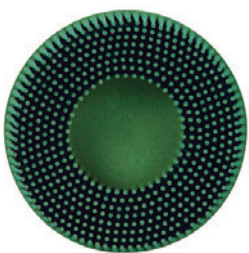
Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07480	Surface Conditioning Disc	Brown	Coarse	50mm	25	4
07481		Red	Medium			
07515		Blue	Very fine			
07516		Grey	Super fine			
07485		Brown	Coarse	76mm		
07486		Red	Medium			
07513		Blue	Very fine			

3M™ Roloc™ Holder No 3

Part number	Item	Dimension	Selling unit	Units per pack	Units per case
09987	Holder No 3	50mm	Each	1	5

Bristle Discs

Abrasive impregnated plastic made as a 3-dimensional bristle disc brush, to be used on a high speed tool to remove paint, sealer and rust. It wears down as it works, continually exposing new abrasive, and doesn't load.



3M™ Roloc™ Bristle Discs

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case	
07526	Bristle Disc	Green	Coarse	75mm	5	4	
07524				50mm	10		
07536		Purple	Medium	75mm	4	6	
07527		Yellow			5		
07525		White		Fine	50mm		10
07528							

3M™ Roloc™ Bristle Disc Holders

Part number	Item	Dimension	Configuration	Units per pack	Units per case
45101	Bristle Disc Holder	25mm	With 6.4mm shaft	1	5
05539		50mm			
05540		75mm			
85000		75mm Holder	M10		
84998			M14		





3M™ Softback Sanding Sponges

For awkward areas, shaping and feather edging. Ideal for hand sanding applications, for critical areas and for final finish before topcoat application. Ultrafine/microfine for critical colours; superfine for finishing primers; medium and fine for sanding before primer applications.

Part number	Item	Grade	Dimension	Units per pack	Units per case
03808	Softback Sanding Sponge	Medium	115mm x 140mm	20	10
03809		Fine			
03810		Superfine			
02601		Ultrafine			6
02600		Microfine			



3M™ Soft Hand Rolls Perforated 216U

Part number	Item	Colour	Grade	Dimension	Selling unit	Units per pack	Units per case
50331	Soft Hand Roll 216U	Gold	P180	114mm x 25m	Roll	1	4
50333			P240				
50335			P320				
50337			P400				
50338			P500				
50339			P600				
50340			P800				

Fine Grade Finishing Films

Fine grade film backed discs with aluminium oxide mineral. Long lasting and anti-loading. Applications P600 for primer sanding, P800/P1000 for blending and P1200/P1500 for removing orange peel and denibbing.

Technically advanced abrasives for paint rectification applications. Used with a Soft Interface Pad (50396 or 50397 – see Hookit™ abrasive accessories), these products offer excellent conformability to the curved surfaces of the automobiles of today.



3M™ Hookit™ Purple 260L Finishing Film Disc 260L

Part number	Item	Grade	Dimension	Units per pack	Units per case
51156	Finishing Film Disc	P600	150mm	50	4
51155		P800			
51157		P1000			
51158		P1200			
51154		P1500			
51304		P2000			

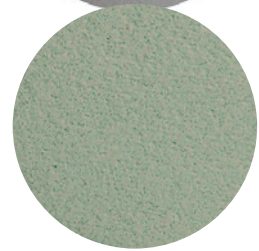
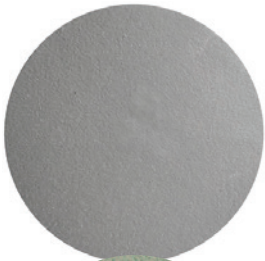


3M™ Hookit™ Abrasive Discs 15 Hole 260L

Part number	Item	Grade	Dimension	Units per pack	Units per case
51057	Abrasive Disc 260L	P600	150mm	50	5
51099		P800			
51055		P1000			
51054		P1200			
51053		P1500			

Trizact™ Discs

Discs made with a pyramid structure which contains multiple layers of fine grade abrasive mineral particles. New mineral is continuously exposed, resulting in long life with a consistent finish.



3M™ Trizact™ Blending Discs

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
50341	Blending Disc	1000	150mm	15	4
50413			75mm		

3M™ Trizact™ Fine Finishing Discs

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
30804	Fine Finishing Disc	8000	75mm	15	4
30806			150mm		
51131		6000	75mm		
51130			150mm		
50415		3000	75mm		
50414			150mm		
50079	32mm		100	10	

3M™ Trizact™ Hand Pads

Part number	Item	Dimension	Units per pack	Units per case
05791	Hand Pad	150mm	1	20
05792	Half Hand Pad			

3M™ Hookit™ Trizact™ Clear Coat Sanding Discs

The Trizact™ P1500 abrasive disc is designed to be used as a first step in the denibbing process. After using the Trizact™ P1500, we recommend the current finishing process, with Trizact™ 3000+ and the colour coded polishing system.

Part number	Item	Grade	Dimension	Units per pack	Units per case
05600	Clear Coat Sanding Disc	P1500	150mm	25	4
05601			75mm		

Paint Preparation Pads



3M™ Paint Preparation Pads

Applications:

Grade 1000

- ▶ Preparing panels for blending basecoat prior to the application of clear coat.
- ▶ For keying alloy wheel prior to refinishing.
- ▶ For keying bumpers prior to refinishing.

Grade 2000

- ▶ For denibbing water-based base coat whilst in the spray booth.

Part number	Item	Grade	Dimension	Units per pack	Units per case
50591	Paint Preparation Pad	1000	150mm	20	10
50590		2000			

Abrasives



3M™ Hookit™ Flexible Foam Abrasive Disc

Flexible foam backed abrasive which conforms to irregular surfaces. Universal product can be used wet or dry and by hand or machine for blending applications. Excellent dust and water control to ensure a clean sanding environment.

Part number	Item	Grade	Dimension	Units per pack	Units per case
33538	Abrasive Disc	P400	150mm	20	4
33539		P600			
33540		P800			
33541		P1000			
33542		P1200			
33543		P1500			
33544		P2000	125mm		
33545		P800			
33546		P1000			
33547		P1200			
33548		P1500	77mm		
33549		P2000			
33550		P800			
33551		P1000			
33552		P1200			
33553		P1500			
33554	P2000				

SMART Repair Products

Available in 75mm and 90mm, these discs are designed to enable a fast and effective SMART repair, minimising wastage. Constructed of a high performance aluminium oxide mineral that resists loading, a consistent finish can be achieved. For use with a 3M™ Elite Central-Vacuum-Ready Random Orbital Sander (28505) or a 3M™ Hookit™ Hand Pad (01908). Applications include small to medium area paint removal, filler flattening and primer sanding.



3M™ Cubitron™ II Hookit™ Abrasive Discs 737U

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
51626	Abrasive Disc 737U	80	75mm	50	10
51627		120			
51629		150			
51630		180			
51631		220			
52026		240			
52027		320	90mm		
52028		400			
51610		80			
51611		120			
51612		150			
51613		180			
51614		220			
51615		240			
51616		320			
51617		400			
51020	Abrasive Disc 334U	500	75mm		



3M™ Hookit™ Abrasive Discs 255P+ Plain

Part number	Item	Grade	Dimension	Units per pack	Units per case
60354	Abrasive Disc 255P+	P80	50mm	25	10
60356		P120			
60357		P150			
60358		P180			
60360		P240			
60362		P320			
60364		P400			
60365		P500			



3M™ Hookit™ Abrasive Discs 255P+ 3 Hole

Part number	Item	Grade	Dimension	Configuration	Units per pack	Units per case
50726	Abrasive Disc 255P+	P80	75mm	3 Hole	50	10
50725		P120				
50724		P150				
50723		P180				
50721		P240				
50719		P320				
50717		P400				
50716		P500				



3M™ Hookit™ Finishing Film Disc 260L

Part number	Item	Grade	Dimension	Configuration	Units per pack	Units per case
30367	Finishing Film Disc 260L	P1500	75mm	Plain	50	4
30368		P1200				
30369		P1000				
30370		P800				
30371		P600				
51267		P1500				
51266		P1200				
51265		P1000				
51264		P800				
51263		P600				
51587		P1500	90mm			
51586		P1200				
51585		P1000				
51584		P800				
51583		P600				

Masking Tape is used in all types of applications, some very demanding and some not so critical. 3M are one of the world's largest manufacturers of tapes. Through intensive research and development in laboratories throughout the world, we have created a range of innovative products that provide fast and effective solutions for every masking situation. From fine line painting and detailing to general protection, 3M Masking Systems are able to meet all demands.

Masking Tapes

Designed to protect large areas like the rest of the car, wheels and windows from paint overspray, if these areas are adjacent to painted parts. Static attracts dust too, preventing the dust from going onto the fresh paint causing contamination.

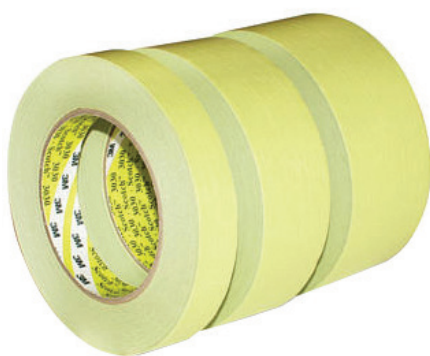


3M™ Scotch® High Performance Masking Tapes 3434

High performance tape designed to meet the most demanding of paint masking situations. Excellent solvent and water resistance, suits both modern 2-pack and water-based paint products.

- ▶ Water and solvent resistant.
- ▶ Superior holding power even through repeat bake cycles.
- ▶ Excellent paint line.
- ▶ Conformable.
- ▶ Colour enables easy identification.

Part number	Item	Colour	Dimension	Units per pack	Units per case
07895	Masking Tape 3434	Blue	18mm x 50m	48	1
07897			24mm x 50m	36	
07898			36mm x 50m	24	
07899			48mm x 50m	20	



3M™ Scotch® Premium Auto Refinish Masking Tape 3030

- ▶ Excellent solvent and water resistance.
- ▶ Good conformability with easy hand tear and controlled unwind.
- ▶ Surface smoothness promotes good clean paint line and prevents paint bleed-through.
- ▶ Improved paint flaking and wetting performance.
- ▶ Good instant adhesion and superior holding power.
- ▶ Excellent adhesive transfer and removability performance.

Part number	Item	Colour	Dimension	Units per pack	Units per case
50977	Premium Auto Refinish Masking Tape 3030	Green	18mm x 50m	48	1
50978			24mm x 50m	36	
50980			36mm x 50m	24	
50981			48mm x 50m		
50982			72mm x 50m	16	

Masking Systems



3M™ Scotch® Masking Tapes 2328

Secure grip, clean removal and excellent edge definition. Available in all popular widths from 18mm to 72mm.

- ▶ Secure adhesion.
- ▶ Clean 'lift off' without adhesive residue.
- ▶ Good conformability.
- ▶ High edge tear resistance.

Part number	Item	Colour	Dimension	Units per pack	Units per case
06304	Masking Tape 2328	Beige	18mm x 50m	48	1
06309			24mm x 50m	36	
06311			36mm x 50m	24	
51286			48mm x 50m	20	
51287			72mm x 50m	16	



3M™ Scotch® Masking Papers

Part number	Item	Dimension	Units per pack	Units per case
06517	Masking Paper (1000')	457mm	1	2
06518		915mm		1
06519		1218mm		1

Vehicle Protection



3M™ High Performance Welding Drape

The High Performance Welding Drape will provide protection to the exterior and interior of vehicles during welding, torching and grinding. It is constructed using a carbon fibre material, which means it is lighter and more heat resistant than conventional welding blankets. Will protect surfaces up to 1000°C.

Part number	Item	Units per pack	Units per case	Units per case
05919	High Performance Welding Drape	1.5m x 2m	1	1



3M™ Welding And Spark Deflection Paper and Dispenser

Part number	Item	Units per pack	Units per case
05916	3M™ Welding and Spark Deflection Paper	1	2
05912	3M™ Welding and Spark Deflection Paper Dispenser	1	1

Soft Edge Masking Foam Tapes

An effective solution to time-consuming masking of vehicles prior to painting. The tape is used to mask vehicle apertures such as door, bonnet, and filler cap. As well as achieving the required 'soft edge', this tape ensures that the interior of the vehicle is kept free of paint and dust.



3M™ Soft Edge Masking Foam Tapes

- ▶ Rapid and efficient masking of car apertures.
- ▶ Eliminates unwanted definite paint edges.
- ▶ Impermeable to paint and dust, eliminating need to protect interior door trim.
- ▶ Reduces rework to a minimum.
- ▶ Prevents moisture imprinting and ghosting on painted vehicle surfaces.

Part number	Item	Dimension	Units per pack	Units per case
09678	Soft Edge Masking Foam Tape	10 x 13mm strips x 5m	1	1
09973		7 x 19mm strips x 5m		



3M™ Soft Edge Foam Masking Tape PLUS

3M™ Soft Edge Foam Masking Tape PLUS achieves significant improvements in meeting today's aperture masking requirements, meaning you now have a solution to mask the widest range of vehicle closures, including the narrower gaps found in many of today's modern car designs.

- ▶ For use on the moving part.
- ▶ Fits broadest range of modern aperture widths.
- ▶ Great for use on A-post gaps.
- ▶ Can be fitted to the moving part.

The tubular design will deform to expand or compress to fill the majority of apertures whilst the offset adhesive bead allows the product to be placed away from the paint edge to optimise the soft edge.

Part number	Item	Dimension	Units per pack	Units per case
50421	Soft Edge Masking Foam Tape PLUS	7 x 21mm strips x 7m	1	1

Windscreen Masking

Preventing overspray on trim around bonded screens, side glasses and mouldings – eliminating glass and trim removal while allowing better vehicle masking.



3M™ Perforated Trim Masking Tapes

Developed for masking the rubber trim on bonded screens and sealed windows. A small plastic strip is pushed behind the rubber and a 38mm self-adhesive tape is folded back and stuck to the window to hold the rubber clear of the paintwork.

- ▶ Protects rubber from overspray.
- ▶ Easy to mask around corners.
- ▶ Excellent temperature performance.
- ▶ Available in 4 widths from 5mm–15mm to cover all different types of rubber trim.

Part number	Item	Dimension	Configuration	Units per pack	Units per case
06345	Trim Masking Tape	50.8mm x 10m	5mm strips	1	6
06347			7mm strips		
06349			10mm strips		
06348			15mm strips		

Masking Systems



3M™ Trim Lifting Cord

Eases the problems when painting up to a rubber moulding such as around a windscreen. A flexible 6mm diameter foam cord is slid under the moulding using a clever applicator tool. Quick to apply, the cord ensures no edge build up and no visible evidence of repair work, thus eliminating the need to remove the glass. Applicator tool is supplied free with each box.

- ▶ Speeds vehicle painting.
- ▶ Eliminates need to remove glass.
- ▶ No visible evidence of repair.

Part number	Item	Dimension	Units per pack	Units per case
09529	Trim Lifting Cord	6mm x 40m	1	1

Specialist Masking

Flexible and narrow masking tapes for masking difficult contours and areas more accurately, giving a clean masking edge.



3M™ Precision Masking Tape

Part number	Item	Colour	Dimension	Units per pack	Units per case
06525	Precision Masking Tape	Green	6mm x 55m	1	12
06529			19mm x 55m		

3M™ Smooth Transition Tape

Designed to be used in conjunction with SEMFT+ for single step masking on primer repairs across any aperture or wherever a feather edge is required.

- ▶ Very fine flip edge.
- ▶ Great for SMART repairs.
- ▶ Suitable for style lines.
- ▶ No residue.
- ▶ Plastic dispenser.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
06800	Smooth Transition Tape	0.25" x 30'	5	12

Specialist Detail Masking Tapes



3M™ Fine Line Masking Tapes 471+

A highly flexible fine detail masking tape with excellent adhesion to plastic and rubber mouldings.

- ▶ No adhesion transfer.
- ▶ Excellent flexibility around curves.

Part number	Item	Colour	Dimension	Units per pack	Units per case
06404	Fine Line Masking Tape 471+	Indigo	3mm x 33m	12	114
06405			6mm x 33m		
06408			12mm x 33m	12	48
06409			19mm x 33m		



3M™ Fine Line Masking Tapes 218

A more specialised tape, for applications requiring fine two-tone or paint striping work.

- ▶ Sharp paint lines.
- ▶ Less edge build-up.
- ▶ Excellent curvability without edge tear or wrinkling.
- ▶ Virtual elimination of imprint even on fresh paint surface, due to low tack adhesive.

Part number	Item	Colour	Dimension	Units per pack	Units per case
06520	Fine Line Masking Tape 218	Beige	3mm x 55m	1	12
06521			6mm x 55m		114
06522			12mm x 55m		72
06523			19mm x 55m		12



Scotch® Fine Line Striping Tape

A more specialised tape, for applications requiring fine two-tone or paint striping work.

- ▶ Sharp paint lines.
- ▶ Less edge build-up.
- ▶ Consists of 8 x 1.5mm pullouts for creating a combination of stripes.
- ▶ Virtual elimination of imprint even on fresh paint surface, due to low tack adhesive.

Part number	Item	Colour	Dimension	Units per pack	Units per case
06314	Fine Line Striping Tape	25.4mm x 13.9m	8 x 1.6mm strips	1	48

Specialist Masking Films



3M™ Purple Premium PLUS Clear Masking Films

The translucent material makes the repair area highly visible for simple trim guidance and because the film is easy to cut, the required area can be removed with maximum speed and accuracy, and finished efficiently with narrow masking tape. The static cling properties of both the 4 and 5 metre versions, allow a rapid one-person application.

- ▶ Easy to reposition and easy to cut.
- ▶ Premium PLUS film clings to the vehicle.
- ▶ Can be used with IR dryers up to 120°C.
- ▶ Avoids moisture staining and resulting rework.
- ▶ Masking tape easily removed and repositioned on the film.
- ▶ Prevents moisture imprinting and ghosting on painted vehicle surfaces.

Part number	Item	Dimension	Units per pack	Units per case
50988	Purple Premium PLUS Clear Masking Film	4m x 150m	1	1
50989		5m x 120m		
50293	Premium Cutter		25	



3M™ Clear Masking Films

A high density, clear polyethylene sheeting designed to protect the vehicle from paint overspray. Vehicles must be dry to prevent the risk of rework on clear and economy films.

- ▶ No paint or primer flaking.
- ▶ Static cling ensures complete masking.
- ▶ Simple one-person application.
- ▶ Easy to cut.

Part number	Item	Dimension	Units per pack	Units per case
07838	Clear Masking Film	4m x 150m	1	1
80110		5m x 120m		
51061		6m x 100m		
07813	Cutter		25	



3M™ Economy Clear Masking Films

Part number	Item	Dimension	Units per pack	Units per case
50676	Masking Film	4m x 150m	1	1
51018		5m x 120m		



3M™ Mobile Dispenser

For use with all sizes of 3M film: (50988), (50989), (07838) and (80110).

Part number	Item	Units per pack	Units per case
06780	Mobile Dispenser	1	1



3M™ Taped Masking Films

Part number	Item	Dimension	Units per pack	Units per case
05967	Taped Masking Film	40cm x 25m	1	30
05968		60cm x 25m		24
05969		90cm x 25m		24
05970		110cm x 25m		24
05971		180cm x 25m		22



3M™ Booth Coating

A water-based liquid designed to temporarily protect the interior of spray booths and rooms from paint and primer overspray.

- ▶ Non tacky.
- ▶ Excellent solvent resistance.
- ▶ Easy application.
- ▶ Dries to a clear film.
- ▶ Fast, convenient removal.

Part number	Item	Dimension	Units per pack	Units per case
06839	Booth Coating	1 US Gal/3.78 litres	1	4



3M™ Overspray Masking Liquids

An overspray masking liquid that is an alternative to plastic sheeting. Protects vehicle surfaces throughout the repair process, from paint overspray, light scratches, and even weld splatter. Applied by spray applicator, dries to the touch trapping dust under the film even in areas such as wheel arches. After use, simply wash away.

- ▶ Totally protects bodywork from overspray and eliminates rectification.
- ▶ Protects vehicles from most minor damage e.g. welding sparks.
- ▶ One coat – saves labour time.
- ▶ Traps dirt and dust – stops contamination.
- ▶ Easy disposal – just washes off.

Part number	Item	Dimension	Units per pack	Units per case
06847	Overspray Masking Liquid	1 US Gal/3.78 litres	1	4
06851		5 US Gal/8.92 litres		1
06856		15 US Gal/56.78 litres		1

Dirt Trap Protection System

3M has taken the simple concept of surface protection and revolutionised it to enhance your painting process. Not only is the 3M™ Dirt Trap Protection System great for surface protection, but a closer look reveals a breakthrough innovation in the protection material that actually traps dust, dirt and overspray in a unique non-woven construction.

- ▶ Reduce paint booth maintenance.
- ▶ Protect your investment.



3M™ Dirt Trap Protection Material

- ▶ This is a 28" (70cm) x 300ft (91m) roll wall/floor protection material.
- ▶ Protects paint booth walls and floors - reducing paint nibs.
- ▶ Traps dust, dirt and overspray.
- ▶ Brightens work areas.

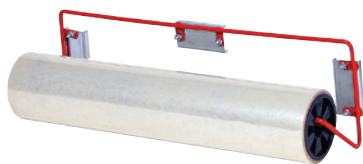
Part number	Item	Dimension	Units per pack	Units per case
36852	Dirt Trap Protection Material	70cm x 91m	1	1



3M™ Dirt Trap Protection Film – Clear

18" (45cm) x 100ft (30m) roll window and light protection film.

Part number	Item	Dimension	Units per pack	Units per case
36856	Dirt Trap Protection Film – Clear	45cm x 30m	1	1



3M™ Dirt Trap Protection Film Dispenser

Magnetic metal dispenser for Dirt Trap Protection Film.

Part number	Item	Units per pack	Units per case
36863	Dirt Trap Protection Film Dispenser	1	1



3M™ Dirt Trap Protection Material Floor Applicator

Versatile floor applicator for protection material.

Part number	Item	Units per pack	Units per case
36865	Dirt Trap Protection Material Floor Applicator	1	1



3M™ Dirt Trap Protection Material Wall Applicator

Extendable wall applicator for protection material.

Part number	Item	Units per pack	Units per case
36866	Dirt Trap Protection Material Wall Applicator	1	1

3M™ Self-Stick Liquid Protection Fabric

3M™ Self-Stick Liquid Protection Fabric is engineered for the non-stop demands of industrial environments where protection from water, solvents, oil and other fluids is vital. It can help boost your productivity, reduce maintenance and cleanup time, preserve your workspaces and eliminate re-work on finished surfaces.

- ▶ Indoor and outdoor application
- ▶ Easy, one-step application



Protects surfaces

from liquids, dust, dirt, debris and light abrasion and impacts.



Replace paper-and-tape

or plastic-and-tape methods for protecting finished surfaces.



Conformable material

is easy to mold around complex surfaces.



Apply to floors

to reduce cleanup time. This product may improve slip resistance.



3M adhesive backing

sticks fast and comes up clean after the job is done.



Cover work areas

to minimise damage from dropped tools, nuts, bolts, hardware, and other falling debris.



UV-resistance

allows both indoor and outdoor use. Up to two weeks recommended depending on usage. Test for suitability.



Numerous industrial applications

to protect your work.



Part number	Item	Colour	Dimension	Units per case
36876	3M™ Self-Stick Liquid Protection fabric	Blue	4in. X 300 ft. roll	6
36877	3M™ Self-Stick Liquid Protection fabric	Blue	6in. X 300 ft. roll	4
36878	3M™ Self-Stick Liquid Protection fabric	Blue	14in. X 300 ft. roll	1
36879	3M™ Self-Stick Liquid Protection fabric	Blue	28in. X 300 ft. roll	1
36880	3M™ Self-Stick Liquid Protection fabric	Blue	36in. X 300 ft. roll	1
36881	3M™ Self-Stick Liquid Protection fabric	Blue	48 in. x 300 ft. roll	1
36882	3M™ Self-Stick Liquid Protection fabric	Blue	56in. X 300ft. roll	1

Part number	Item	Description	Case
36862	3M™ Dirt Trap Protection Material Dispenser	Magnetic metal dispenser for 28in. Wide material	1
36866	3M™ Dirt Trap Protection Material Applicator	Extendable wall dispenser for 28in. Wide material	1
36865	3M™ Dirt Trap Protection Material Applicator	Versatile, floor applicator for 28in. Wide material	1

! 3M™ Self-Stick Liquid Protection Fabric must not be used in any areas where explosive concentrations of ignitable materials could be present, as static discharge may occur. These include areas identified as ATEX Zones 0, 1, 2 and 20, 21, 22.

Interior Protection Products

This range of premium quality products is designed to protect the interior of your vehicles throughout the duration of a repair. Our one-size-fits-all seat covers, floor mats and steering wheel covers don't move or tear, with the intention of eliminating the cost of interior valeting. A wall mountable plastic dispenser is available to neatly and cleanly store the whole system.



3M™ Interior Seat Cover

Protects vehicle interior during repairs.

- ▶ High friction underside 'grips' the seat.
- ▶ Slippery top surface allows user to slide from seat.
- ▶ One size cover fits all vehicles.
- ▶ Seat covers resist water, oil and grease.
- ▶ Also ideal during final detailing and valeting.

Part number	Item	Colour	Units per pack	Units per case
50588	Interior Seat Cover	Purple	250	1



3M™ Interior Floor Mat

- ▶ Protects vehicle interior during repairs.
- ▶ High friction underside 'grips' the floor.
- ▶ One size mat fits all the vehicles.
- ▶ Mats resist water, oil and grease.
- ▶ Also ideal during final detailing and valeting.

Part number	Item	Units per pack	Units per case
80308	Interior Floor Mat	250	1



3M™ Interior Protection System Dispenser

Part number	Item	Units per pack	Units per case
50592	Interior Protection System Dispenser	1	1

Body Filler

The high quality resin in our filler range gives you a better quality of repair and can be used on multiple substrates.

Body Filler Range

3M™ General Purpose Body Filler

A general purpose filler that allows easy sanding and shaping for all automotive repairs.

3M™ Heavy General Purpose Body Filler

A heavier weight filler that allows easier filling of deep panel damage and can be used prior to finishing with a light filler such as 3M™ General Purpose Body Filler.



Cartridge System

Part number	Item	Format	Dimension	Units per pack	Units per case
51078	General Purpose Body Filler – Heavy	Cartridge	1.65 litre	1	6
51079	General Purpose Body Filler	Cartridge	1.65 litre		
51080	Hardener	Cartridge	55g		12
51081	Wall Dispenser	Dispenser			1

Tins

Part number	Item	Format	Dimension	Units per pack	Units per case
51072	General Purpose Body Filler – Heavy	Can	3 litre	1	4
51073	General Purpose Body Filler	Can	3 litre	1	
51074	Hardener	Tube	100g	1	12
51075	General Purpose Body Filler – Heavy	Can	1 litre	1	6
51076	General Purpose Body Filler	Can	1 litre	1	

3M™ Dynamic Mixing System

Our 3M™ Dynamic Mixing Applicator works as part of a system to dispense fillers, in a convenient and controlled manner that eliminates messy mixing and significantly reduces waste. Its precise delivery helps you use the correct amount of product, saving both time and materials.

- ▶ Reduce rework through virtual elimination of pinholes.
- ▶ Reduce waste levels through 'filler on demand' system.
- ▶ Increase productivity using the 3M advanced nozzle to mix as-you-go.

Part number	Item	Format	Dimension	Units per pack	Units per case
51002	DMS General Purpose Body Filler	Cartridge	276ml	1	6
51003	DMS Heavy General Purpose Body Filler				
51004	DMS Fine General Purpose Body Filler				
50600	DMS Applicator				1
50601	DMS Nozzle			50	6

Body Filler



3M™ Fast Cure Epoxy Metal Filler

Part number	Item	Format	Dimension	Units per pack	Units per case
37455	3M™ Fast Cure Epoxy Metal Filler	Cartridge	180ml	1	6
51875	Nozzles			10	5



3M™ Premium Glaze

Provides the perfect finish, leaving a smooth and level surface ideal for sanding and primer application.

Part number	Item	Format	Dimension	Units per pack	Units per case
51212	Premium Glaze	Bottle	910ml	1	8



3M™ Acryl Putty – Green

An auto body repair putty designed with very easy sanding and fast drying characteristics for use in filling pinholes and scratches, with red available for those that are larger.



Part number	Item	Colour	Dimension	Units per pack	Units per case
05096	Acryl Putty	Green	409g	1	12
05098	Acryl Putty	Red	409g	1	12

Dry Guide Coats

3M™ Dry Guide Coat is a revolutionary method for applying a guide coat to a repair area. This system offers considerable advantages over current working practices. In particular, ease of use and achieving a better quality job every time.

- ▶ Contains no solvents
- ▶ Requires no masking
- ▶ Gives total coverage of surface
- ▶ Applicator requires no cleaning
- ▶ Ideal for both wet and dry sanding systems



3M™ Dry Guide Coats

Part number	Item	Colour	Dimension	Units per pack	Units per case
09560	Dry Guide Coat	Black	50g	1	10
50416		Orange			
09561	Dry Guide Coat Applicator				5
51362	Dry Guide Coat - Black Kit (2 cartridges & applicator)	Black			6

This revolutionary product allows you to have a brand new spray gun on demand. The innovative technology was designed from the inside out for the efficient and economical application of material. These atomising heads deliver a large usable pattern, with very low overspray and exceptional atomisation.

Accuspray™ Spray Gun HG14



3M™ Accuspray™ Spray Gun HG14

The HG14 has been designed for the application of coatings that require a 1.4mm atomising head. This HVLP system provides exceptional results through excellent atomisation resulting in high transfer efficiency with low overspray.

Used with 3M™ PPS™ Paint Preparation System, the Accuspray™ System minimises clean up time and disposal costs whilst gaining maximum productivity and profitability improvements.

Part number	Item	Units per pack	Units per case
16577	HG14 Spray Gun with 1.4mm Atomising Heads	1	1

Accuspray™ Pressurised HGP Spray Gun



3M™ Accuspray™ Pressurised HGP Spray Gun

The new Accuspray™ Pressurised HGP Spray Gun and PPS™ Pressure Cups are designed for high viscosity coatings. The HGP spray gun quickly achieves many textured finishes within the automotive repair market. The gun setting allows multiple textures to be achieved in minimal time and efficiently.

Part number	Item	Units per pack	Units per case
16587	Pressurised HGP Spray Gun with 2 x 2.0mm and 2 x 1.8mm Atomising Heads and an Air Control Valve	1	1
16124	Large Pressure Cup 28 oz	1	2
16121	Mini Pressure Cup 6 oz	1	4



3M™ Accuspray™ Atomising Heads

Replacement atomising heads for use with HG14.

Part number	Item	Colour	Dimension	Units per pack	Units per case
16612	Atomising Heads	Orange	1.4mm	4	6
16611		Clear	1.8mm		
16609		Red	2.0mm		



3M™ PPS™ Type H/O Pressure Cups

The 3M™ PPS™ Pressure Cups are designed to be used with the Accuspray™ Pressurised HGP Spray Gun. The HGP spray gun quickly achieves many textured finishes. The gun setting allows multiple textures to be achieved in minimal time and efficiently.

Part number	Item	Units per pack	Units per case
16124	Large 828ml Cup & Collar	1	2
16121	Mini 177ml Cup & Collar		4

Accuspray™ Spray Atomising Head Dispenser



3M™ Accuspray™ Storage System

Contains atomising head/applicator rack and 8 atomising heads.

Part number	Item	Units per pack	Units per case
16610	Accuspray™ Storage System	1	1

Accuspray™ head for 3M™ PPS™ Series 2.0



Accuspray™ head for 3M™ PPS™ Series 2.0

Replacement atomising heads for use with HG14 and 3M™ PPS™ Series 2.0

Part number	Item	Colour	Dimension	Units per pack	Units per case
26614	Atomising head refill pack	Orange	1.4mm	4	6
26618		Clear	1.8mm		
26620		Red	2.0mm		

The 3M™ PPS™ Series 2.0 Paint Cup System

Improved six ways

Adopted by painters in every corner of the globe, the 3M System has been a major boost to painting productivity and quality for nearly 20 years. Now 3M has made it even better in six critical areas, from top to bottom.



1 Wide spout adapter with four-point connection.

Maximises stability while spraying.
Makes cleaning easier.

2 Domed lid with full-diameter filter.

Allows more paint below the filter to delay sitting at the end of the job.

3 Quarter-turn lid locking system.

Comes with every lid. Stays cleaner.
Locks faster. Fewer parts to keep track of.

4 New cup in every lid and liner kit.

Start with a clean cup more often, reducing paint build-up. On-cup ratios and fill markings eliminate traditional mixing cups.

5 Access window.

Allows you to hold the liner for cleaner, easier lid removal when refilling. Also easier to check paint levels.

6 Larger cup sealing plug.

Allows you to seal and protect coatings upside down with greater stability when not in use. Use fewer lids by keeping filters wet.



Cut your costs by picking the cup that fits the job.

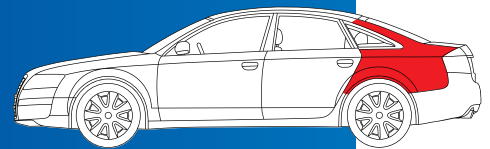
Select the right format, for your need and save money on paint by reducing the chance of over mixing. Four sizes are available to fit the most common repairs in your shop. Stock them all to maximise your savings!



Spot or 1-panel repairs

Mini cups

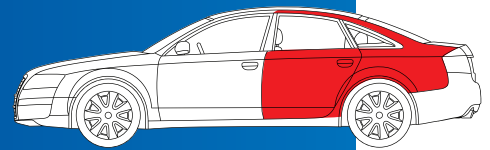
Ideal for areas requiring 200ml or less of material.



2-panel repairs

Midi cups

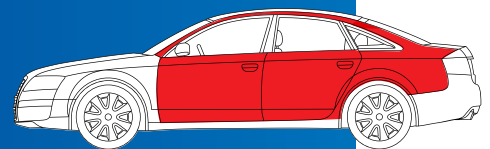
Ideal for areas requiring 400ml or less of material.



3-panel repairs

Standard cups

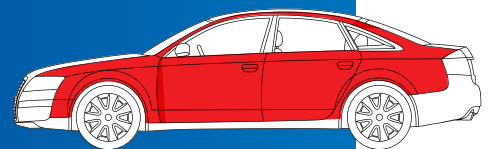
Ideal for areas requiring 650ml or less of material.



4-panel repairs

Large cups

Ideal for areas requiring 850ml or less of material, including large, clear coat batches.



Always empty out 3M™ PPS™ liners and containers into appropriate disposal receptacles.

Please dispose according to your local regulations.

Disposable Paint Cup System

3M™ PPS™ Series 2.0 Spray Cup System

Select the right format at the right price for your need and save money on the paint by reducing the chance of overmixing by always having a ready supply of a variety of 3M™ PPS™ Series 2.0 Kits. Four sizes are available to fit the most common repairs in your shop. Stock them all to maximise your savings!

Large size

Ideal for 4-panel repairs.

Use on areas requiring 850ml or less of material, including large, clear coat batches.



3M™ PPS™ 2.0 Lids & Liners

Each kit contains 32 sealing plugs and 1 cup; each lid includes a quarter-turn lid locking system

Part number	Item	Configuration	Units per pack	Units per case
26740	Large 850ml Lids and Liners	125 Micron filter	50	1
26024		200 Micron filter		



3M™ PPS™ 2.0 Hard Cups

Part Number	Item	Units Per Pack	Units Per Case
26023	Large Cup 850ml	1	4

Pro tips and tricks

- When removing the lid and liner from the hard cup, twist lid to unlock, place fingers through hole in bottom of cup and push liner upwards, releasing lid and liner together.
- Use the wide base on your 3M™ PPS™ Series 2.0 Cup Sealing Plugs to stand your cups upside down when not in use, helping to keep the filter mesh wet.
- Eliminate traditional mixing cups and filters by mixing materials right inside your 3M™ PPS™ Series 2.0 Cups. Each lid contains a clean, welded-in filter.
- Keep your red 3M™ PPS™ Dispensers. They still work with all 3M™ PPS™ Series 2.0 Lids and Liners.
- Stock all kit sizes to always have the right size cup for the job, reducing your cost per use.

Disposable Paint Cup System

Standard size

Ideal for 3-panel repairs. Use on areas requiring 650ml or less of material.



3M™ PPS™ 2.0 Lids & Liners

Each kit contains 32 sealing plugs and 1 cup; each lid includes a quarter-turn lid locking system.

Part number	Item	Configuration	Units per pack	Units per case
26026	Standard 650ml Lids and Liners	125 Micron filter	50	1
26000		200 Micron filter		

Always empty out 3M™ PPS™ liners and containers into appropriate disposal receptacles. Please dispose according to your local regulations.



3M™ PPS™ 2.0 Hard Cups

Part Number	Item	Units Per Pack	Units Per Case
26001	Standard Cups 650ml	1	4

Midi size

Ideal for 2-panel repairs. Use on areas requiring 400ml or less of material, such as bumpers.



3M™ PPS™ 2.0 Lids & Liners

Each kit contains 32 sealing plugs and 1 cup; each lid includes a quarter-turn lid locking system.

Part number	Item	Configuration	Units per pack	Units per case
26312	Midi 400ml Lids and Liners	125 Micron filter	50	1
26112		200 Micron filter		



3M™ PPS™ 2.0 Hard Cups

Part Number	Item	Units Per Pack	Units Per Case
26122	Midi Cups 400ml	1	4

Disposable Paint Cup System

Mini size

Ideal for spot or 1-panel repairs.

Use on areas requiring 200ml or less of material.



3M™ PPS™ 2.0 Lids & Liners

Each kit contains 32 sealing plugs and 1 cup; each lid includes a quarter-turn lid locking system.

Part number	Item	Configuration	Units per pack	Units per case
26752	Mini 200ml Lids and Liners	125 Micron filter	50	1
26114		200 Micron filter		

3M™ PPS™ 2.0 Hard Cups

Part Number	Item	Units Per Pack	Units Per Case
26115	Mini Cup 200ml	1	4

UV PPS™ 2.0



UV PPS™ 2.0

Part number	Item	Configuration	Units per pack	Units per case
20730UV	Standard 650ml Lids and Liners	125 Micron Filter	50	1
26710UV		200 Micron Filter		

Disposable Paint Cup System

3M™ PPS™ 2.0 Paint Preparation System Adapter No. Reference Chart for Spray Applicators

Make	Model	PPS Series 2.0 Adapter Model Number & Type									
		26032	26033	26035	26036	26038	26039	20458	20573A	20587	20677
		S-2	S-3	S-5	S-6	S-8	S-9	S-32	S-40A	S-41	S-43
AirGunsa (Group Iwata)	AR3				X						
	AZ4 HTE				X						
	AZ3, AZ30 HTE				X						
	AZ4 Serial 75 (Primer)					X					
Catalfer	Kent				X						
DeTalyo	DL3000	X									
DeVilbiss	GTI and GTI pro		X								
	GFP		X								
	GFV		X								
	GFHV 510		X								
	GPI		X								
	MGPi+C62		X								
	PRI (Primer gun)		X								
	COMPACT ITW finishing BH11 9LH		X								
	FLG695		X								
	FLG651G		X								
	FLG691		X								
	FLG645		X								
	FLG643		X								
	FLG653G		X								
	FLG635		X								
FLG615		X									
Fastmover	AP16GF	X									
Iwata	LPA 94	X									
	W300				X						
	AZ40HTE				X						
	AZ30HTE				X						
	W300WB				X						
	AZ3HTE				X						
	Supernova WS-400									X	
	Supernova LS-400									X	

Disposable Paint Cup System

3M™ PPS™ 2.0 Paint Preparation System Adapter No. Reference Chart for Spray Applicators

Make	Model	3M™ PPS™ Series 2.0 Adapter Model Number & Type									
		26032	26033	26035	26036	26038	26039	20458	20573A	20587	20676
		S-2	S-3	S-5	S-6	S-8	S-9	S-32	S-40A	S-41	S-43
Iwata	LPH400	X									
	VXL 949 Primer Gun	X									
	W400	X									
	W400WB	X									
	WR400	X									
Kestrel	STD Gravity	X									
Kremlin	M21G				X						
Optima	500 & 601 (without interface)				X						
Pro-Tek		X									
Sagola	403G			X							
	4100G			X							
	433G			X							
	434G			X							
	444G			X							
	450G			X							
	Mini Xtreme			X							
	440 Xtreme							X			
Sata	KLC family (-P, B- HVLP, B-RP)							X			
	MCB family							X			
	Jet RP							X			
	RP Digital							X			
	NR2000 / Digital							X			
	MC93			X							
	Jet 90 / S							X			
	QCC NR2000									X	
	Satajet 100BF RP									X	
	QCC 4000									X	
	Sata Jet 5000 B HBLP									X	
	Mini Jet 4400									X	
	Mini Jet QCC										X
	Jet B NR95 HVLP	X									
	NR92 HVLP	X									
	RP and HVLP 3000 QCC									X	
U-Pol	Gravity Gun HVLP	X									
Walcom	Geo F/X 97					X					
Walther	Pilot				X						

Disposable Paint Cup System

Accessories

A full range of accessories to facilitate the use of the 3M™ Paint Preparation System (PPS™).



3M™ PPS™ Colour Check Light II

Designed to make the colour matching and refinishing process faster and easier. The 3M™ PPS™ Colour Check Light Kit II is used by painters to reproduce the day light.

- ▶ Hand-held light source that replicates natural sunlight.
- ▶ Reduces the chance of costly re-work or comebacks related to colour mismatch, lack of coverage, uneven metallic layout, and prepaint and post paint imperfections due to inadequate shop lighting.
- ▶ Can reduce the time it takes cars to get through the paint process; increasing cycle times.

Part number	Item	Units per pack	Units per case
16550	Kit	1	1
16551	Bulb		4
16552	Diffuser		
16553	Bezel kit	2	4
16555	Battery pack	1	1
16556	Battery charger		



3M™ PPS™ 6-Cup Carrier

A sturdy, lightweight construction which allows multiple materials to be taken into booths.

Part number	Item	Units per pack	Units per case
16010	6-Cup Carrier	1	1



3M™ PPS™ Lid & Liner Dispensers

3M™ PPS™ Dispenser is a wall-mountable unit that makes supplies such as lids and liners for the 3M™ Paint Preparation System (PPS™) readily available. This storage accessory conveniently dispenses supplies one at a time, while keeping the remaining supply clean and safe from contamination. For Large, Standard, Midi and Mini.

Part number	Item	Dimension	Units per pack	Units per case
16299	Lid Dispenser	Std, Midi & Large	1	1
16219	Liner Dispenser	Std, Midi & Large		

Disposable Paint Cup System



3M™ PPS™ Spray Applicator Holder

Holds applicator with or without PPS™ cup attached.

Part number	Item	Units per pack	Units per case
16025	Spray Applicator Holder	1	12



3M™ PPS™ Wash Bottle

The neck of the applicator is simply flushed through with the cleaning fluid.

Part number	Item	Units per pack	Units per case
16012	Wash Bottle	5	4



Vehicle Appearance Materials

Whether it's simple denibbing or a more serious defect, 3M offer a wide range of rectification products designed to help bodyshops achieve a perfect finish quickly and efficiently. With award-winning colour coded compounds and polishes, virtually all paint defect rectification work can be undertaken with ease and confidence.

Panel Preparation



3M™ Prep and Blend Liquid

Prep and Blend Liquid is a combination scuffing and cleaning liquid to prepare original or refinished paint surfaces for blending base coat or clear coat. Recommended to be used with 3M™ Scotch-Brite™ Ultrafine (Grey), or Extra Fine (Copper) products.

- ▶ Fast.
- ▶ Uniform matt finish.
- ▶ Cleaning agent removes grease, waxes, resins, silicones, etc.

Part number	Item	Dimension	Units per pack	Units per case
09308	Prep and Blend Liquid	500g	1	12



3M™ Scuff-it™ Matt Gel

An advanced scuffing and cleaning gel which uses a unique combination of minerals and speciality treated abrasive micro crystals to abrade original or refinish paint surfaces in the final stage of preparation prior to paint spraying.

- ▶ Degreases, cleans and scuffs in a single process.
- ▶ Water-based formula.
- ▶ Complete abrasion for optimum paint adhesion.
- ▶ More aggressive than Prep and Blend Liquid (09308).

Part number	Item	Dimension	Units per pack	Units per case
50018	Matt Gel	700g	1	12



3M™ Perfect-it™ III Cleaner Clay

Part number	Item	Dimension	Units per pack	Units per case
38070	Cleaner Clay	200g	1	6



3M™ Tack Cloth Aqua

A tack cloth with light adhesive, ideal for use in the spray booth prior to final coat application. Removal of lighter dust from fine sanding, light overspray from basecoats and final cleaning of air dried water-based coats prior to clearcoat application.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
50401	Tack Cloth Aqua	43cm x 30cm	10	18

Vehicle Appearance Materials

Perfect-it™ III Abrasives

The acclaimed Perfect-it™ III Paint Rectification and Polishing System provides the complete solution for removal of imperfections in vehicle topcoat refinish. Defects and blemishes are removed rapidly without the need for reworking or repainting. The Perfect-it™ III System provides a rectification answer for every likely requirement – fresh or aged paints, small to large areas. See individual listings for detailed product descriptions.



3M™ Perfect-it™ III Microfine Abrasives

Abrasive denib and blemish removal. Improvements in paint technology and the demand for ever higher levels of finish quality achieved by the painter has led to superfine Wetordry™ abrasive papers such as Perfect-it™ Microfine Abrasive.

Part number	Item	Grade	Dimension	Configuration	Units per pack	Units per case
02048	Microfine Abrasive	P1500	138mm x 230mm	401Q WOD	50	10
02049		P2000				



3M™ Hookit™ Finishing Film Disc 260L

Abrasive denib and blemish removal. Technically advanced abrasives for machine paint rectification applications. Use with a soft interface pad (05771) to add conformability.

Part number	Item	Grade	Dimension	Configuration	Units per pack	Units per case
30367	Finishing Film Disc 260L	P1500	75mm	Plain	50	4
30368		P1200				
30369		P1000				
30370		P800				
30371		P600				
51267		P1500				
51266		P1200	90mm	3 Hole		
51265		P1000				
51264		P800				
51263		P600				
51587		P1500				
51586		P1200				
51585		P1000				
51584		P800				
51583		P600				



3M™ Trizact™ Discs

Discs made with a pyramid structure which contains multiple layers of fine grade abrasive mineral particles. New mineral is continuously exposed resulting in long life with a consistent finish.

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
30804	Fine Finishing Disc	8000	75mm	15	4
30806			150mm		
51131		6000	75mm		
51130			150mm		
50414		3000	75mm		
50415			150mm		
50413	Blending Disc	1000	75mm		
50341			150mm		



3M™ Trizact™ Accessories

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05791	Hand Pad	150mm	20	1
05792	Half Hand Pad			

Perfect-it™ III Quick Connect System

A new range of double sided buffing pads that, when used with new Quick Connect Adaptor technology and with 3M™ compounds and polishes, offers an unparalleled refinish rectification system.



3M™ Perfect-it™ III Quick Connect System

- ▶ Long lasting, double sided buffs.
- ▶ Easy, fast changeover.
- ▶ One connector fits all.
- ▶ Perfect balance.

Part number	Item	Colour	Dimensions	Units per pack	Units per case
50874	Double Sided Convoluted Foam Compounding Pad	Green	216mm	1	6
50878	Double Sided Flat Foam Compounding Pad		150mm		
50875	Double Sided Convoluted Foam Polishing Pad	Yellow	216mm		
50879	Double Sided Convoluted Foam Polishing Pad		150mm		
50708	Double Sided High Gloss Convoluted Foam Polishing Pad	Blue	216mm		
50880	Double Sided High Gloss Convoluted Foam Polishing Pad		150mm		
33279	Double Sided Low Linting Wool Compounding Pad	White	229mm		
33271	Adaptor		M14		10

Vehicle Appearance Materials



3M™ Perfect-it™ Fast Cut Plus Extreme

High cutting performance delivers excellent gloss results, providing a compound suitable for a wide range of systems.

- ▶ Use 30% less compound
- ▶ Gives excellent results on all paints
- ▶ Reduces scratch removal time by 25%
- ▶ Provides a high gloss finish

Part number	Item	Colour	Dimension	Units per pack	Units per case
51816	Fast Cut Plus Extreme	Green	1Kg	1	12
51815	Fast Cut Plus Extreme		0.5kg	1	12
50487	Compounding Pad		150mm	2	10
50499	Compounding Pad		75mm	4	20



3M™ Perfect-it™ III Extra Fine PLUS Compound

Extra Fine Plus is an integral part of the 3M™ Perfect-it™ III colour coded system. Especially designed to help achieve a perfect finish on modern clear coats, it gives a high gloss finish on all refinish paints after compounding.

Part number	Item	Colour	Dimension	Units per pack	Units per case
80349	Extra Fine PLUS Compound		1 litre	1	12
50488	Extra Fine Compounding Pad	Yellow	150mm	2	5
50536	Polishing Pad		75mm	4	
50400	Ultra Soft Cloth				1



3M™ Perfect-it™ III Ultrafina SE Polish

Polish for rotary swirl and hologram elimination.

- ▶ Ultimate high gloss finish.
- ▶ Quick and easy clean up.
- ▶ Minimal sling.

Part number	Item	Colour	Dimension	Units per pack	Units per case
50383	Ultrafina SE Polish		1 litre	1	12
50388	Ultrafina High Gloss Pad	Blue	150mm	2	5
50457	High Gloss pad		75mm	4	
50486	Ultrafina Soft Polishing Cloth				1

Vehicle Appearance Materials

1-Step Polishing System

Just two 3M™ Trizact™ sanding steps are required for an excellent result: grades 3000 and 8000. Followed up with 3M™ Perfect-it™ Famous Finish or 3M™ Perfect-it™ 1-Step Finish.



3M™ Perfect-it™ Famous Finish

Use in conjunction with Trizact™ 3000 and 8000.

Part number	Item	Dimension	Units per pack	Units per case
51677	Famous Finish	1kg	1	12
61678	Famous Finish	500g		
33042	Foam Finishing Pad	150mm	2	10



3M™ Perfect-it™ 1-Step Finish

Part number	Item	Dimension	Units per pack	Units per case
33039	1-Step Finish material Purple Cap	1kg	1	12
33038		500g		
33042	Foam Finishing Pad	150mm	2	10



3M™ Polish Rosa

Fast final wax protection coating.

- ▶ Easy to apply by hand or machine and very durable
- ▶ Does not stain automotive plastics or rubber
- ▶ Contains non-volatile silicones for high gloss and easy clean up

Part number	Item	Colour	Dimension	Units per pack	Units per case



3M™ Perfect-it™ III Finishing Glaze

Apply by hand or using the D/A Glazing Pad (05729).

- ▶ Ultimate 'showroom' gloss.
- ▶ Cost-effective new improved.
- ▶ Low VOC.
- ▶ Improved easy clean up.
- ▶ Non-silicone content product produces a lustrous 'showroom' finish and deeper, longer gloss.

Part number	Item	Dimension	Units per pack	Units per case
05729	D/A Glazing Pad	170mm	2	12
09377	Finishing Glaze	1 litre	1	

Perfect-it™ III Additional Accessories



3M™ Perfect-it™ III High Performance Cloths

Advanced 3M materials technology achieves high standards of surface cleaning and polishing efficiency.

- ▶ Non scratching, low linting.
- ▶ Durable – resistant to chemicals.
- ▶ Re-usable – washable up to 95°C.
- ▶ Two colours for job differentiation.
- ▶ High cleaning power with or without solvent.

Part number	Item	Colour	Units per pack	Units per case
50489	High Performance Cloth	Pink	1	20
50486		Blue		
50400		Yellow		

Headlight Lens Restoration System

A new, innovative system for refinishing weathered and scratched plastic lenses. It removes scratches and haziness from plastic headlights used on the majority of modern cars that are often caused by minor damage in collisions, general wear and tear, sunlight discolouration and cleaning mishaps.



3M™ Headlight Lens Restoration System

A complete Headlight Lens Restoration System kit including the following items:

- ▶ 3M™ Hookit™ Abrasive Disc 255P Gold P500 (50080).
- ▶ 3M™ 260L Abrasive Disc 76mm P800 (00910).
- ▶ 3M™ Trizact™ Fine Finishing Disc 75mm P1000 (50413).
- ▶ 3M™ Trizact™ Fine Finishing Disc 75mm 3000+ (50415).
- ▶ 3M™ Perfect-it™ III Fast Cut PLUS Compounding Pad (50499).
- ▶ 3M™ Perfect-it™ III Extra Fine PLUS Polishing Pad (50536).
- ▶ Sander 75mm (28353).
- ▶ Polisher 75mm (28354).

Part number	Item	Units per pack	Units per case
50663	Headlight Lens Restoration System	1	1

3M™ Compound

Part number	Item	Dimension	Units per pack	Units per case
59015	Plastic Restorer	500ml	1	12
59016	Plastic Polish			

Vehicle Appearance Materials

3M™ Paint Defect Removal

The 3M™ Paint Defect Removal is simple and easy to use to remove defects before buffing, reduce scratches and produce an overall finer finish. Wet or dry, you'll get better results on the smallest and hardest to reach defects. The process is fully aligned to SMART processes.



3M™ Paint Defect Removal Abrasives

Part number	Item	Grit	Unit per pack	Units per case
33889	Paint Defect Removal Abrasive Circle Sheet	1000+	1	10
33892		1500+		
33895		2000+		
33898		2500+		
33901		3000+		

3M™ Paint Defect Removal Hand Sanding

Part number	Item	Unit per pack	Units per case
33909	Paint Defect Removal Hand Sanding Cylinder	1	20

Perfect-it™ Denib System

It's time to revolutionise your paint shop productivity with the Perfect-it™ Denib System. Unlike anything else available in the industry, it's designed to remove dirt nibs faster and easier, resulting in a better finish. Pinpoint micro-sanding saves time by allowing you to sand dirt nibs away while minimising flat spots. Pinpoint micro-polishing allows you to quickly deliver a high gloss finish while reducing time-consuming clean up. Faster denibbing and faster clean up lets you do more in less time.



3M™ Perfect-it™ Denib Polish

Denib Polish Bottle.

Part number	Item	Dimension	Units per pack	Units per case
50665	Denib Polish	500ml	1	12



3M™ Perfect-it™ Denib Abrasive

1000 and 1500 Grade Trizact™ Abrasive Stem, 20 stems per inner pack.

Part number	Item	Grade	Units per pack	Units per case
02047	Denib Abrasive	1000	20	4
02080		1500		4

Vehicle Appearance Materials



3M™ Perfect-it™ III Polishing Wipes

Ideal for 3M™ Perfect-it™ polishes.

- ▶ Soft and supple.
- ▶ Good absorbency.
- ▶ Low linting.
- ▶ Static-free wiping.

Part number	Item	Dimension	Units per pack	Units per case
34568	Polishing Wipes	37cm x 38cm	275	1



3M™ Professional Panel Wipes

- ▶ Excellent absorbency.
- ▶ Super strength when wet or dry.

Part number	Item	Dimension	Units per pack	Units per case
34567	Panel Wipes	37cm x 29cm	400	1



3M™ General Purpose Sponge

Part number	Item	Units per pack	Units per case
C31	Large Commercial Sponge	1	24



3M™ Perfect-it™ III Superbuff Adaptors

A double sided buffing pad with a unique flexing action: this reduces swirl marks and minimises the risk of burn on working surfaces.

- ▶ Adaptors available in imperial or metric sizes.
- ▶ Extremely durable.
- ▶ Easily cleaned by raking or washing.
- ▶ Dual purpose pad for compounding and polishing.
- ▶ Soft, protected edge which offers conformability for contour polishing.
- ▶ Balanced, double-sided construction with quick change fixing.

Part number	Item	Dimension	Units per pack	Units per case	Units Per case
05704	Buffing Pad	203mm dia	Adaptor	1	1
05710	Superbuff Adaptor	5/8"	Adaptor		10



3M™ Perfect-it™ III Additional Accessories

Part number	Item	Dimension	Units per pack	Units per case
09550	Compounding Pad	150mm	2	5
09378	High Gloss Polishing Pad			
09552	Polishing Back-up Pad	125mm M14	1	
09553		125mm 5/8"		
01927	Wool Buffing Pad	133mm	2	
05729	D/A Glazing Pad	170mm		12
M05717	Polishing Back-up Pad	203mm 5/8" attachment	1	1
05717M		203mm M14 attachment		
05711	SBS Plus (Wool) Compounding Pad			24
09637	Compounding Sponge Pad	14mm		10
09638		5/8"		

Vehicle Appearance Materials

The Finesse-it™ system is recommended for rectifying paint defects, e.g. dust nibs, on small areas. Ideal on fresh or aged refinish paint.

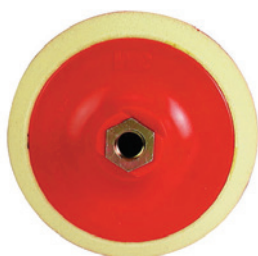


3M™ Finesse-it™ Finishing Material Easy Clean Up

Designed for use on both fresh or aged refinish paint to remove minor imperfections such as dust nibs. Machine-applied, the compound rapidly achieves high gloss and for best results should be applied using a 1500–2500 rev/min polisher fitted with the appropriate Finesse-it™ accessory.

- ▶ Easy application.
- ▶ Deep gloss.

Part number	Item	Dimension	Units per pack	Units per case
09639	Finishing Material Easy Clean Up	1 litre	1	12



3M™ Finesse-it™ System Accessories

The Finesse-it™ system is quick and easy to use. Best results are achieved by using the following recommended accessories depending on the type of machine being used.

Part Number	Item	Dimension	Configuration	Units Per Pack	Units Per Case
14736	Finishing Pad	75mm		1	10
09996	Sponge Mop			5	
50016	Buffing Pad			5	10
09552	Back-up Pad	125mm	14mm thread	1	5
09553			5/8" Thread		
13441	Hand Sanding Pad				10
09988	Holder No 4	75mm			5

3M provide innovative solutions for automotive and plastic repair with a range of adhesives. Used in conjunction with our applicators and recommended repair processes, structures can be rebuilt, repaired or bonded to recreate the original finish.

Double Sided Adhesive Tapes



3M™ Acrylic Plus Tapes PT1100

Offering high adhesive strength, these high density acrylic foam tapes with acrylic adhesive on both sides are ideally suited to critical fixing applications such as body side mouldings, badges and bumper trims.

- ▶ High performance.
- ▶ Used by vehicle manufacturers.
- ▶ Suitable on OEM and refinish paint.
- ▶ Good conformability.

Part number	Item	Colour	Dimension	Units per pack	Units per case
80318	Acrylic Plus Tape PT1100	Black	6mm x 20m	2	12
80319			9mm x 20m	1	
80320			12mm x 20m		
80322			19mm x 20m		
80323			25mm x 20m		

Transfer Adhesives

Double sided, lightweight tape for bonding plastic and trim in automotive applications. Apply to one surface, remove liner then join surfaces together.



3M™ Refix Tape 950

A double sided tape wound on a roll so that the adhesive can be applied by hand.

- ▶ Sticks instantly, will not lift.
- ▶ No mess or waste.

Part number	Item	Dimension	Units per pack	Units per case
06506	Refix Tape 950	12mm x 10m	4	12



3M™ Press In Place Emblem Adhesive

Part number	Item	Dimension	Units per pack	Units per case
08069	Emblem Adhesive	2" x 12" Strip	10	6

Contact Adhesive

Aerosol adhesives for bonding lightweight internal trim, e.g. headlinings and plastics.



3M™ Aerosol Adhesive

High performance neoprene contact adhesive with exceptional plasticiser resistance. The aerosol features high strength performance normally associated with bulk sprayable or brushable contact adhesives. Suitable for bonding rubbers, non-supported vinyls, metal, some plastics and flexible foams to themselves or to other substrates.

Aerosol has controlled, lace-like spray pattern which minimises overspray. Quick drying – bonds can be made after 4 and up to 30 minutes. Clog-resistant nozzle. Useful where high heat resistance is required.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08090	Spray 80 Aerosol Adhesive	Amber	500ml	1	12

General Purpose Adhesive



3M™ Aerosol Adhesive

A specially designed, general purpose aerosol adhesive for bonding trim fabrics, headings, floor carpets and cloth-backed vinyls. Also for bonding upholstery foam to metal, wood and other surfaces.

- ▶ No wastage of dried up adhesive through lids being left off.
- ▶ Non-clog aerosol head will adjust to give wide or narrow lace spray pattern.
- ▶ Large areas covered quickly, compared to hand application e.g. headlinings.
- ▶ Fast drying.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08080	Aerosol Adhesive	Clear	500ml	1	12

Panel Bonding Adhesives

Designed to provide an alternative method of attaching panels to welding. Offering time savings, a quality repair and a safe method.



3M™ Panel Bonding Adhesive

An innovative and cost-effective two-part cartridge system for bonding replacement body panels. Seals and bonds steel, aluminium and SMC securely in a single operation. Reduces welding time, protects against corrosion and gives excellent adhesion to a variety of substrates. Recommended for application with 3M™ manual applicator (08117) or 3M™ pneumatic applicator (09930).

- ▶ Enables easy accessibility in awkward to reach areas.
- ▶ Maintains integrity of substrate.
- ▶ Cures on demand.
- ▶ Bonds steel, aluminium, SMC.
- ▶ Not for use on structural components.

Part number	Item	Dimension	Units per pack	Units per case
08115	Panel Bonding Adhesive	200ml	1	6
08193	Nozzle		6	



3M™ Structural Adhesive

A two-component epoxy, 3M™ Structural Adhesive (08122) offers some 8 times the shear strength of its polyurethane-based rivals, for bonding of panels and doorskins. This product is packed in a 50ml twin cartridge. Apply using 3M™ Manual Applicator (08190) with 2-1 Plunger.

- ▶ Fast drying.
- ▶ Consistent mixing ratio from twin cartridge.
- ▶ Efficient mixing nozzle gives controlled flow with no air bubbles.
- ▶ Resealable cartridge means minimal adhesive waste.
- ▶ Lightweight, maintenance-free applicator.

Part number	Item	Dimension	Units per pack	Units per case
08122	Structural Adhesive	50ml	1	12
08197	Nozzle		6	



3M™ Impact Resistant Structural Adhesive

Formulated for true automotive OEM-specified structural bonding applications, excellent for collision absorption in steel structures and advanced lightweight aluminum alloys. This two-part epoxy adhesive delivers extended worktimes – up to 1 hour – and can be rapidly heat-cured. The adhesive changes from silver to purple as the adhesive cures.

- ▶ Room temperature curing - can be rapidly cured with heat (30 min at 80°C)
- ▶ Adheres to all properly prepared steel, aluminium and carbon fiber substrates
- ▶ Can be weld-bonded or rivet-bonded immediately after application
- ▶ Corrosion inhibiting formula with lifetime corrosion protection
- ▶ Better positioning due to glass bubble technology, aids in avoiding 'squeeze out' of adhesive

Part Number	Item	Dimension	Units per pack	Units per case
07333	Impact Resistant Structural Adhesive	200ml	1	3
08193	Nozzle		6	

Plastic Repair

A method for repairing cosmetic defects (scratches and dents) and structural repairs (tears, cracks and holes) in plastic bumpers.



3M™ Instant Plastic Repair Patch

Fast solution to repair cracks and holes in plastic bumpers without the need for replacing the original part. Prepare the area, mount patch onto the backside of the crack and reshape the front side easily with FPRM or Flexible Plastic Filler.

Part number	Item	Dimension	Units per pack	Units per case
05888	Instant Plastic Repair Patch	101mm x 203mm	3	6
06396	Adhesion Promoter Sachet		25	4



3M™ Polyolefin Adhesion Promoter

3M™ Polyolefin Adhesion Promoter is specially designed to be used in conjunction with 3M™ Adhesives for the repair of polypropylene and ethylene propylene interior and exterior parts, usually designated by the initials PP, EP, TPO, or EPDM.

Part number	Item	Dimension	Units per pack	Units per case
05917	Polyolefin Adhesion Promoter	200ml	1	12



3M™ Flexible Plastic Filler

Flexible plastic filler and front repair material, it is fast drying (15 mins) two component repair material for front side bumper repair. Can also be used for scuffs and light damage for flexible plastic parts.

Part number	Item	Dimension	Units per pack	Units per case
05887	Flexible Plastic Filler	200ml	1	6
08193	Nozzle		6	



3M™ Flexible Parts Repair Material

3M™ Flexible Parts Repair Material is a two-part epoxy filler used to repair most of the plastic parts on today's vehicles. It is flexible and easy to sand. Available in two tubes (A and B), allowing for easy measuring and mixing.

- ▶ Easy to use.
- ▶ Excellent feather edging.
- ▶ Excellent sag resistance.

3M™ Flexible Parts Repair Material is also available in a duopack cartridge. For easy and safe application with 3M™ manual applicator (08190). Each box includes four duopack cartridges and eight mixing nozzles.



Part number	Item	Colour	Dimension	Units per pack	Units per case
05900	Flexible Parts Repair Material	Grey	150ml	1	6
05901			2 x 150ml	4	3
08198	Nozzle			5	12



3M™ Superfast Plastic Adhesives

3M™ Superfast Plastic Adhesive is a two-part urethane adhesive suitable to repair, rebuild, reshape and bond all kinds of plastic. Fast to cure, it can be sanded and overpainted. Work with Contour Sheet (04904) to shape.

Part number	Item	Colour	Dimension	Units per pack	Units per case
55045	Superfast Plastic Adhesive	Clear	50ml	1	12
04748	Superfast Adhesive	Black			
04904	Contour Sheet with reinforcement tape		127mm x 3.6m		
04908	Adhesive Nozzle			50	1



3M™ Structural Plastic Adhesive

Two part urethane adhesive in a 200ml cartridge, designed for bonding, back side reinforcing and some cosmetic filling of many plastic parts. Bonds to plastic, fiberglass, ceramic, metal and most substrates. This adhesive gives a longer working time and longer drying time than 3M™ Superfast Adhesive to give more flexibility for users needing extra time.

Part number	Item	Dimension	Units per pack	Units per case
55047	Structural Plastic Adhesive	200ml	1	6



3M™ Crack Seal Tape

3M Crack Seal Tape is a self-adhesive glass fibre tape to reinforce any repair.

Part number	Item	Colour	Dimension	Units per pack	Units per case
03020	Crack Seal Tape	White	50mm x 5m	1	6



3M™ Plastic Filler

A polyester-based filler specifically designed for plastic repairs. A smooth, flexible product which is easy to spread and has good sandability.

Part number	Item	Format	Dimension	Units per pack	Units per case
51009	Plastic Filler	Can	500g	1	6



3M™ Plastic Repair Kit

Use 3M™ Plastic Repair Kit to quickly repair plastic parts such as bumper cracks or scratches. Our introductory kit is a part of our plastic repair range and includes all the materials you need to carry out a professional grade repair to most defects, to many plastic car parts.

Part Number	Item	Colour	Units Per Pack	Units Per Case
50537	Plastic Repair Kit	Black	1	1

Surface Cleaning



3M™ Adhesive Cleaner

Part number	Item	Dimension	Units per pack	Units per case
08984	Adhesive Cleaner	1 litre	1	12

Bonded Windscreens



3M™ Primers

Part number	Item	Colour	Dimension	Units per pack	Units per case
58012	Single Step Primer	Black	30ml	1	6
08617	Clear Primer				12



3M™ PU Windscreen Adhesive

A one-part moisture-curing PU adhesive for windscreen and rear window bonding. Available in cartridge and sachet.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08603	Adhesive Cartridge	Black	310ml	1	12
08616	Windscreen Adhesive		415ml		9



3M™ Glass Cleaner

To clean windscreens, rear and side windows, and mirrors. Also automotive vinyl, interior plastic trim and clear plastic. Will not affect painted surfaces.

Part number	Item	Dimension	Units per pack	Units per case
08631	Glass Cleaner	500ml	1	12

Direct Glaze



3M™ Direct Glaze

To clean windscreens, rear and side windows, and mirrors. Also automotive vinyl, interior plastic trim and clear plastic. Will not affect painted surfaces.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08610	Direct Glaze Adhesive Strip	Black	6mm x 4.5m	12	1
08611			8mm x 4.5m		
08612			10mm x 4.5m		

Rubber Gasket



3M™ Windscreen Sealer

Non-hardening non-shrinking sealer for the installation of rubber gasket windscreens. Excellent water and weather resistance. Remains flexible permanently. Can be applied in wet weather. Easy clean up with dry rag. Non-damaging plastic nozzle. Apply using either 3M™ Manual Applicator (08013) or 3M™ Pneumatic Applicator (08012).

Part number	Item	Colour	Dimension	Units per pack	Units per case
08509	Windscreen Sealer	Black	310ml	1	12

Anti-Chip

Anti-chip coatings are used to protect vulnerable, painted parts of the vehicle such as sills, wings, wheel arches and valances.

Most body corrosion results from stone chips to susceptible exposed paintwork. Stone chips can penetrate the paint and underlying protective coatings to allow corrosion to eat into the substrate from the surface. 3M supply rubberised anti-chip coatings with a wide range of finishes. All are overpaintable, flexible, fast drying and weather, stone chip and corrosion resistant.



3M™ Body Gard Textured Coatings

This rubber-based coating was developed to enable most manufacturers' stone chip finishes to be reproduced in the bodyshop. Black, white and grey coatings are available for application to any part of the car requiring stone chip protection. Medium to heavy textures can be obtained depending on the application method used.

- ▶ Excellent stone chip resistance.
- ▶ High solids.
- ▶ Can be used with the 3M™ Accuspray™ Pressurised HGP Spray Gun (16587) to replicate OEM finishes.
- ▶ Coating becomes tack free in 10–15 minutes. Can be painted with air drying and low bake paints after two hours at normal temperatures. The application of a primer is recommended.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08868	Textured Coating	Black	1 kg	1	12
08878		White			
08879		Grey			
08881	Water Based Coatings	Black	1kg	1	12
08882		Grey			



3M™ Body Gard Flat Coatings

Featuring the same benefits as Spray Schutz coating, the Body Gard Aerosol has the added benefit of reproducing the flat finish that is so popular.

- ▶ Excellent stone chip resistance.
- ▶ Quick drying.
- ▶ Coating becomes tack free in 10–15 minutes. Can be painted with air drying and low bake paints after two hours drying at normal temperatures. The application of a primer is recommended.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08158	Flat Coating Aerosol	Black	500ml	1	6
08159		Grey			

Inner Cavity Wax



3M™ Inner Cavity Wax – Amber

Designed to give a protective coating to the inside of vehicle body panels. The product will seep, by capillary action, into gaps and along welded joints to give long lasting rust-proofing.

- ▶ Remains flexible when dry.
- ▶ Water repellent – can be applied to damp surfaces.
- ▶ Excellent rust-proofing against road salt.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08901	Inner Cavity Wax	Amber	500ml	1	12
08911			1 litre		



3M™ Inner Cavity Wax – Transparent

Inner cavity protection for the small repair or difficult to reach areas is made quicker and easier.

- ▶ Easy to use.
- ▶ Quick.
- ▶ Convenient.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08909	Inner Cavity Wax	Transparent	500ml	1	12
08919			1 litre		
08929			10 litre		1

3M™ Cavity Wax Plus and Applicator Wand Kit



3M™ Applicator Wand Kit

- ▶ Protect hard-to-reach places.
- ▶ 24" and 34" wands provide a uniform 360 degree spray pattern to ensure that you are maximising coverage with each application.
- ▶ 8" tube delivers a powerful stream of material to flood joints and seal them from corrosive elements.

Part number	Item	Size
08851wk	Cavity Wax Plus Applicator Wand Kit	8", 24" and 34" tube



3M™ Cavity Wax Plus

Non-hardening corrosion protection for internal cavities in a convenient aerosol can.

- ▶ Corrosion protection for inner body panels, frame rails and structural enclosures.
- ▶ Eliminates the need for using antiquated and messy bulk spray technology to apply corrosion protection to a vehicle.
- ▶ Provides access to inner body structures with tight tolerance.

Part number	Item	Dimension	Units per case
08852	Cavity Wax Plus	538ml aerosol	4

Underbody Protection



3M™ Body Schutz

A thick, asphalt-based product ideal for vehicle underbody coating to give both rust-proofing and sound-deadening properties.

- ▶ Flexible when dry.
- ▶ Excellent one-coat coverage.
- ▶ Touch dry in 1 hour.
- ▶ Does not sag.
- ▶ Not overpaintable.
- ▶ Various textures can be achieved by altering spray technique.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08861	Body Coating	Black	1 litre	1	12



3M™ Aerosol Spray Schutz

Fast drying, rubberised protective coating, which dries to a textured finish, suitable for quick repairs to wheel arches and underbody.

- ▶ Rubberised for extra toughness and flexibility.
- ▶ Fast drying.
- ▶ Non-clog valve for even spray pattern.
- ▶ Weather resistant.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08877	Aerosol Spray	Black	500ml	1	12

Weld Coating



3M™ Weld Thru II Spray

Weld Thru II is a zinc-rich weldable primer for MIG and spot welds.

- ▶ Easy and consistent sprayability.
- ▶ Superior coverage.
- ▶ Fast drying.
- ▶ Easy to weld through.
- ▶ Minimal weld spatter.
- ▶ Excellent corrosion protection.

Part number	Item	Colour	Dimension	Units per pack	Units per case
50410	Weld Thru II Coating	Grey	377ml	1	6

Sound Deadening



3M™ Sound Deadening Pad

Easily shaped to offer noise suppression on many parts of the vehicle, such as doors, wings and boots/floor plans.

- ▶ Self-adhesive.
- ▶ Easy to apply.
- ▶ Paintable.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
08840	Sound Deadening Pad	500mm x 500mm	1	10



3M™ Abrasion Resistant Film

Part Number	Item	Dimension	Units Per Pack	Units Per Case
08219	Abrasion Resistant Film	19mm x 11m	6	1
08210		100mm x 2.5m		

Polyurethane Sealer Range Extruded Sealers



3M™ Polyurethane Sealer in Cartridges

A high-solids, non-shrinking adhesive sealer, which cures to a tough, permanently flexible material after 24 hours (depending on bead thickness and environmental conditions), when exposed to atmospheric moisture. To be used with a 3M™ Pneumatic Applicator (08012). Ideal for medium/wide seam sealing.

- ▶ Excellent adhesion.
- ▶ Paintable with commonly used paint systems.
- ▶ Non-shrinking, non-flow.
- ▶ Excellent weathering properties.
- ▶ Water, oil and petrol resistant.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08694	Polyurethane Sealer	Black	310ml	1	12
08684		Grey			
08689		White			
08705	Nozzle			50	1



3M™ Polyurethane Sealer in Sachets

General purpose polyurethane seam sealer in collapsible aluminium foil sachets. Available in black, white or grey. To be used with the 3M™ Pneumatic Applicator (08007) or (08006 – 310ml only).

- ▶ Easy extrusion with no bubbles.
- ▶ Easy disposal of squashed sachet.
- ▶ Over-paintable in less than 30 mins.
- ▶ Lightweight, well-balanced applicators.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08789	Polyurethane Sealer	Black	310ml	12	1
08787		White			
08782		Grey			
08793		Black	600ml		
08788		White			
08783		Grey			
08704	Sachet Sealer Nozzle				

Sprayable Sealers



3M™ Two Part Sprayable Sealers

A unique 2-pack polyurethane-based product packaged in an aluminium sachet, allowing reproduction of the original appearance of body joint seals. Pre-measured protection from the toxic emission of isocyanate. Avoids the necessity of applicator cleaning, by a divided Unipack bag fitted with a disposable nozzle. Can be used for restoring stone chip coatings.

- ▶ Simple, quick and clean.
- ▶ Rippled appearance achieved by changing angle of spray.
- ▶ No direct contact during mixing.
- ▶ Paintable in 30 minutes.
- ▶ Application of heat speeds curing.
- ▶ No shrinkage.
- ▶ No applicator cleaning.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08801	Pneumatic Applicator			1	1
08800	Two Part Sprayable Sealer	Grey	250ml		6

Multi-Purpose Sealer Range



3M™ Multi-Purpose Sealer

- ▶ Creates a variety of seam sealing finishes including sprayed, extruded and brushed seams.
- ▶ Can be used as a stone chip coating to match a variety of finishes found on today's vehicles.
- ▶ Overpaint almost immediately with water based paint systems.
- ▶ Efficient process time and productivity gains.
- ▶ Isocyanate-free.

Part number	Item	Colour	Dimension	Units per pack	Units per case
50740	MS One Part Sprayable Sealer	Beige	310ml	1	12



3M™ MS One-Part Sprayable Sealer

One part MS moisture-curing high solid sprayable sealer in a cartridge. Provides a permanent firm and flexible seal. Restores original spray finish in engine compartment, on all overlap joints, floor pans. Use with applicator (08992).

- ▶ May be painted over immediately.
- ▶ Cures to provide hard surface.
- ▶ Can also be extruded and brushed.
- ▶ Flexible as anti-chip coating.
- ▶ No shrinkage.
- ▶ Isocyanate free.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08851	MS One Part Sprayable Sealer	Grey	290ml	1	12



3M™ MS Caulkable Sealer

Designed to seal interior and exterior automotive body joints. Restores original finish of door hemming flange, overlapped floor panels, etc.

- ▶ To be applied with 3M™ Pneumatic Applicator (08012) or 3M™ Manual Applicator (08013).
- ▶ Can paint over immediately with water-based paints.
- ▶ Needs to be painted over within 2 hours.
- ▶ Highest final hardness.
- ▶ Fast tack-free time.
- ▶ Excellent brushability.
- ▶ No shrinkage.
- ▶ Isocyanate free.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08855	MS Caulkable Sealer	White	290ml	1	12

Body Caulking



3M™ Body Caulking

A pre-formed thumbing compound, for sealing all large openings and cracks in the car. Easily smoothed and tooled.

- ▶ Good adhesion.
- ▶ Non-staining.
- ▶ Water resistant.
- ▶ Remains flexible.
- ▶ Can be over-painted immediately.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08568	Body Caulking	6mm x 300mm	Round (Cords)	60	12

Brushable Sealer



3M™ Super Seam Sealer

A brushable sealer which recreates original appearance on all overlap joints: e.g. inside boots, around wheel arches and shock absorber mountings, on bulkheads and floor pans around tailgates.

- ▶ Easily applied by brush.
- ▶ Dries to leave visible brush marks.
- ▶ Does not snag.
- ▶ Quick drying.
- ▶ Petrol, oil and water resistant.

Part number	Item	Dimension	Units per pack	Units per case
08537	Super Seam Sealer	1 kg	1	6

3M™ Super Seam Application Brush

Part number	Item	Dimension	Units per pack	Units per case
08540	Nylon Brush	1	30	6

Narrow Joint Sealers



3M™ Drip-Check Body Sealers

For narrow vertical seams or cracks of 2mm – 3mm wide, to give a firm but flexible seal which will not harden, shrink or crack. Self-levelling and self-seeking, but will not slump on vertical surfaces. Can be smoothed with a wet finger, and painted.

- ▶ Easy to apply.
- ▶ Quick drying.
- ▶ Remains flexible but firm.
- ▶ Petrol, oil and water resistant.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08401	Drip-Check Body Sealer	Clear	150ml	1	12



3M™ Drip-Check Seam Sealer Tapes

Part number	Item	Colour	Dimension	Units per pack	Units per case
08475	Drip-Check Sealer Tape	Green/Grey	9.5mm x 9.1m	1	12
08476			22.5mm x 9.1m		



3M™ Polyolefin Adhesion Promoter

Part number	Item	Dimension	Units per pack	Units per case
05917	Adhesion Promoter	200ml	1	12

Manual Applicators



3M™ Manual Applicator for Cartridge and Sachet

Designed for hand application of sealer from 310ml cartridge or sachet where an air-line is not available.

Part number	Item	Units per pack	Units per case
08013	Manual Applicator	1	1



3M™ Manual Applicator for 2-Part Adhesive

50ml twin cartridge applicator for super fast plastic adhesive, 2-part structural adhesive and flexible parts repair material.

Part number	Item	Units per pack	Units per case
08190	Manual Applicator	1	10



3M™ Manual Applicator for 200ml Duopack Cartridge

Part number	Item	Units per pack	Units per case
08117	Manual Applicator	1	1

Pneumatic Applicators (Extrudable Sealer)



3M™ Pneumatic Applicator for Sachets

Lightweight, well-balanced pneumatic applicator, fitted with an air-flow regulator 'dump valve' which instantly exhausts the air when the trigger is released. Designed to extrude 310ml, 415ml and 600ml collapsible aluminium foil sachets.

Part number	Item	Dimension	Units per pack	Units per case
08006	Pneumatic Applicator	310ml and 415ml	1	1
08007		310ml and 600ml		



3M™ Pneumatic Applicators for Cartridges

Lightweight pneumatic applicator fitted with an air-flow regulator 'dump valve' which instantly exhausts the air when the trigger is released.

Part number	Item	Units per pack	Units per case
08012	Pneumatic Applicator	1	1



3M™ Pneumatic Applicators for 200ml Duopack Cartridge

Part number	Item	Dimension	Units per pack	Units per case
09930	Pneumatic Applicator	200ml	1	1



3M™ Pneumatic No-Clean-Up Applicator

This cast-aluminium hand applicator is designed to accept the disposable nozzle fitted to Sprayable Sealer Sachets or 1 kg can. When the sachet and nozzle are disposed of, the applicator remains clean and ready for the next job.

Part number	Item	Units per pack	Units per case
08801	Pneumatic Applicator	1	1

Pneumatic Applicators for Anti-Chip and Underbody Coating



3M™ Air-Line Fed Applicator

Air-line fed applicator for applying 1 litre or 1 kg Schutz and stone chip coatings.

Part number	Item	Units per pack	Units per case
08996	Air-Line Fed Applicator	1	1



3M™ Pressurised Air-Line Fed Applicator

Pressurised air-line fed applicator for 1 kg coatings, offering a very fine flat finish according to the pressure adjustment.

Part number	Item	Units per pack	Units per case
08991	Pressurised Air-Line Fed Applicator	1	1



3M™ Accuspray™ Pressurised HGP Spray Gun

The new Accuspray™ Pressurised HGP Spray Gun and PPS™ Pressure Cups are designed for high viscosity coatings.

The HGP spray gun quickly achieves many textured finishes within the automotive repair market. The gun setting allows multiple textures to be achieved in minimal time and efficiently.

Part number	Item	Units per pack	Units per case
16587	Pressurised HGP Spray Gun with 2 x 2.0mm and 2 x 1.8mm Atomising Heads and an Air Control Valve	1	1
16124	Large Pressure Cup 28 oz	1	2
16121	Mini Pressure Cup 6 oz	1	4

Pneumatic Applicator for Inner Cavity Waxes



3M™ Air-Powered Applicator

For use with 1 litre or 1 kg cans of 3M™ Inner Cavity Wax coating. This special air-powered Applicator allows deeper penetration of product in inaccessible areas.

Part number	Item	Units per pack	Units per case
08997	Air-Powered Applicator	1	1
08998	Refill Applicator		

Pneumatic Applicator for Sprayable and Extrudable Sealer



3M™ Universal Applicator

This new system allows the extrusion of all kinds of single-component sealants. By using the different nozzles supplied and easily adjusting the two regulators, it sprays the product in various finishes and creates ridges of various widths. Cartridges and sachets are used with the standard nozzles supplied with the products.

Part number	Item	Units per pack	Units per case
08993	Universal Applicator	1	1

Pneumatic Applicator for Sprayable Sealer



3M™ Lightweight Applicator

Lightweight, easy to use pneumatic applicator for one-part sprayable sealer in a cartridge. By easily adjusting the air and product regulator, it allows various spray and coating finishes from very fine to textured. Ready to use, it does not require an additional nozzle.

Part number	Item	Units per pack	Units per case
08992	Lightweight Applicator	1	1

Air Pressure Regulator



3M™ Valve

An air pressure regulator valve that can be fitted to any 3M pneumatic applicator to allow pre-selection of air pressure as required.

Part number	Item	Units per pack	Units per case
08804	Valve	1	6

3M™ Power Tools for Body Repair

Powerful, lightweight tools, designed to improve comfort and maximise efficiency.



3M™ Pistol Grip Disc Sander

The 3M™ Pistol Grip Disc Sander is a light weight tool with the power to grind welds and the size to access small and hard-to-reach areas. Perfect for grinding and sanding applications with our 3M™ Cubitron™ II Fibre Roloc™ Discs.

Part number	Item	Diameter (mm)	Tr/mn	Power motor CV (W)	Weight (kg)	Length (mm)
33577	Pistol Grip Disc Sander	50 and 75	18,000	0.45 (336)	0.56	189



3M™ Cut-Off Wheel Tool

The 3M™ Cut-Off Wheel Tools deliver the performance you need when working with tough automotive substrates. When paired with 3M™ Cubitron™ II Cut-Off Wheels, technicians can slice through even high-strength steel and aluminium with clean, straight lines and minimal effort.

Part number	Item	Diameter (mm)	Tr/mn	Power motor CV (W)	Weight (kg)	Length (mm)
33579	Cut-off Wheel Tool	75	20,000	0.70 (522)	0.87	196



3M™ Mini File Belt Sander and File Belt Sander

The 3M™ File Belt Sanders allow technicians to access hard-to-reach areas and are great for spot weld removal, deburring, cleaning, and finishing.

Part number	Item	Diameter (mm)	Tr/mn	Power motor CV (W)	Weight (kg)	Length (mm)
33573	1. Mini File Belt Sander	10×330	17,000	0.65 (485)	0.84	320
33575	2. File Belt Sander	13×457			0.98	385

3M and Festool

From specialist to universal expert.

There is nearly an endless product range to meet even the highest demands. A high-quality comprehensive product portfolio – it spans from solutions in sets to 3M™ abrasives and paint finishing products.

From advantage to profit.

Our standardised workflows are the accelerator for any body shop. They simplify processes in surface treatment and bring any repair efficiently to an end considerably faster. Simple processes, reproducible results – large impact.

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If you register your products within 30 days of purchase, you will profit from a comprehensive service package that saves you time, costs and nerves. Every tool is not only a good investment, but it is also a safe one.



To find out more, visit: www.3M.co.uk/tass or contact your local sales representative.

Terms and Conditions of Sale of Goods and Services.

1. Application

- 1.1 These conditions apply to all contracts between the Seller and the Buyer referred to in the order and override all conditions stipulated by the Buyer (even if submitted in a later document); any other agreements between the parties relating to the subject matter of this order are terminated (except an agreement into which these conditions are incorporated).
- 1.2 No variation of these conditions is permitted unless agreed in writing by a director of the Seller.

2. Price

- 2.1 The price to be paid for the goods or the services will be the Seller's price at the date when the goods are despatched or the services are provided.
- 2.2 The price of goods includes the cost of Seller's standard packaging and delivery within the UK and Ireland by Seller's normal transportation; the price does not include VAT.

3. Payment

- 3.1 Payment for the goods or services must be made within thirty days of the date of the invoice, unless otherwise specified on the invoice.
- 3.2 The Seller reserves the right to charge interest on overdue sums at the rate of 4% per annum above the Base Rate for the time being of Lloyds Bank plc calculated on a daily basis from the due date of payment in Clause 3.1 until the date upon which payment is made.
- 3.3 The Seller may at any time require the Buyer to make payment in advance of delivery or require security for payment.
- 3.4 If the Buyer fails to make payment by the due date or when required, the Seller may (without prejudice to any other remedy which it may have) cancel this contract and/or any other contract between the Buyer and the Seller and/or suspend delivery under this or any other contract until payment is made.
- 3.5 The Buyer will have no statutory or other right of set off.

4. Delivery

- 4.1 Delivery dates are approximate only and the Seller shall not be responsible for any loss or damage arising from any delay in delivering all or part of any goods ordered or delay in the provision of any services.

- 4.2 Without prejudice to Clause 4.1, the Seller will not be liable for any delay in delivery or nondelivery of goods or services or any other breach of these conditions caused by any circumstances beyond the Seller's control including without limitation, any Act of God, explosion, fire, flood, war, hostilities, accident, delay in delivery or nondelivery by the Seller's suppliers, breakdowns or accidents to machinery, labour strike or dispute, order or decree of any court or action of any governmental authority, or any other causes or any circumstances beyond the Seller's control; on the occurrence of any of the above events the Seller reserves the right to cancel or suspend the whole or part of any delivery.

- 4.3 In the case of any order for goods of a type or description not normally held in stock by the Seller, and therefore specially made ordered or imported by the Seller to meet such order, the Buyer will accept goods 10% more or 10% less than ordered, the total price of the order being correspondingly adjusted.

5. Risk

- 5.1 Risk in all goods supplied to the Buyer will pass to the Buyer on delivery.

6. Inspection

- 6.1 If the goods or any of them are damaged or lost while in the custody of a carrier, the Seller will (at its option) either replace such goods or refund to the Buyer the cost or price of them, but the Seller's liability in connection with any such goods will not exceed the cost of replacement of them or the price paid by the Buyer for them.
- 6.2 The Seller will not be under any liability under 6.1 above unless the following conditions are strictly complied with:
- 6.2:1 In the event of nondelivery of a whole consignment of goods the Buyer must inform the Seller in writing within ten days of the date of the invoice.
- 6.2:2 In the case of damage to goods or loss of part of a consignment, the consignment must be inspected in the presence of the carrier. If any goods are damaged or lost the consignment note must be endorsed accordingly and the Buyer must notify the Seller within forty eight hours of delivery, such notification to be confirmed in writing within the following five days.

7. Liabilities and Warranties

- 7.1 Nothing in this clause will be deemed to exclude or restrict the Seller's liability for death or personal injury resulting from the Seller's negligence.
- 7.2 If any goods supplied or processed or any services supplied or provided by or on behalf of the Seller prove on inspection to be defective in material or workmanship, the Seller will (at its option) replace the same or refund to the Buyer the price of the goods or services.
- 7.3 The Buyer will determine the suitability of the goods for its intended use and will not rely upon any representations made by or on behalf of the Seller.

- 7.4 The Seller's liability under these conditions shall never exceed the cost of replacement or the price paid by the Buyer for the goods or services.
- 7.5 The Seller will not be liable for any consequential or indirect loss or damage (whether for loss of profit or otherwise) costs, expenses or other claims for consequential compensation whatsoever suffered by the Buyer whether this loss or damage arises from a breach of duty, in contract or in tort or in any other way (including loss or damage arising from the Seller's negligence).
- 7.6 Except as set out in these conditions, all warranties and conditions, whether express or implied, statutory or otherwise are excluded to the fullest extent permissible at law.

8. Termination

If there is appointed a Receiver, Administrator or Administrative Receiver of the Buyer's property or assets or any part of them, or a court order is made or a resolution is passed for the winding up of the Buyer (except for the purpose of amalgamation or reconstruction) or if the Buyer commits any act of bankruptcy, or any bankruptcy petition is presented against the Buyer (or any analogous proceedings under the law of any country outside the United Kingdom are commenced), the Seller may by notice in writing to the Buyer cancel all orders and contracts between the Seller and the Buyer or any part of them remaining unfulfilled.

9. Jurisdiction

- 9.1 All contracts between the Seller and the Buyer where the goods are shipped to or services are provided in the Republic of Ireland shall be governed and construed in accordance with the Laws of the Republic of Ireland, and the Buyer agrees to submit to the jurisdiction of the Courts of law in the Republic of Ireland in respect of them.
- 9.2 Except as provided above, all contracts between the Seller and the Buyer shall be governed and construed in accordance with the Laws of England, and the Buyer agrees to submit to the jurisdiction of the Courts of law in England in respect of them.

Effective 1/7/1996.

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