



3M Science.
Applied to Life.™

Automotive-Ready Portfolio of 3M™ Double Sided Tapes

Ready to go further.

The future of automotive
design begins here.


Unleash your design freedom

- ▶ Quickly and securely attach lightweight and hard-to-bond materials

Design-ready. Production-ready. Future-ready.

Double sided tapes for every application. A portfolio of products pre-tested to major OEM specifications. Low-VOC options. Everything you need to design modern, clean, aesthetically pleasing vehicle interiors is here — and ready to go, anywhere in the world.

It's not where 3M tapes will take you.
It's where you will take the industry.



Enable safer and more comfortable interiors

- ▶ Attach sound-absorbing 3M™ Thinsulate™ Insulation to reduce cabin noise
- ▶ Attach A/C vent bags and occupant sensors to seat foam

Accelerate speed and productivity

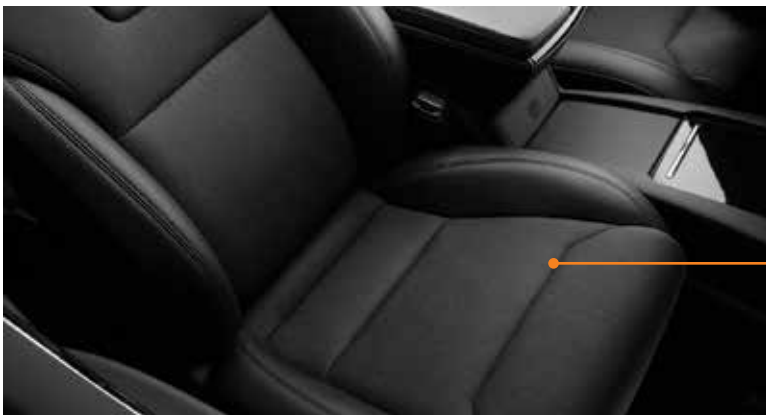
- ▶ Double sided adhesives bond quickly and can be applied in one location and bonded in a second location for faster processing
- ▶ Replace mechanical fasteners and spray adhesives

More options. More freedom. More possibilities.



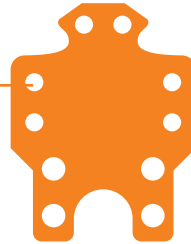
3M™ Adhesive Transfer Tape 468MP with Adhesive 200MP

Attach flexible printed circuit for long-term strength.



3M™ Adhesive Transfer Tape 6035PC with Adhesive 300MP

Attach A/C vent bags and occupant airbag sensors to seat foam for passenger comfort and safety.



3M™ Adhesive Transfer Tape 9472LE with Adhesive 300LSE

Attach foam door bolster to vinyl cover stock for passenger comfort.



3M™ Scrim Reinforced Adhesive Transfer Tape 97053

Attach 3M™ Thinsulate™ Insulation to A/B/C pillars for noise reduction.

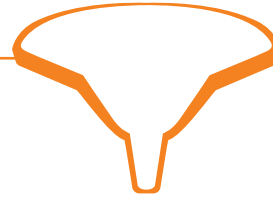


Lighter, stronger, faster for superior interiors.



3M™ Adhesive Transfer Tape 9472LE with Adhesive 300LSE

Attach hard-to-bond decorative trim to Low Surface Energy plastic in steering wheel control panel.



3M™ Low VOC Scrim Reinforced Adhesive Transfer Tape 98010LVC

Attach foam to prevent air leaks in HVAC system.



3M™ Low VOC Scrim Reinforced Adhesive Transfer Tape 98010LVC

Bond 3M™ Thinsulate™ Insulation to door panel for noise reduction.



3M™ Double Coated Tape 99786 with Adhesive 300MP

Attach fabric sunroof material to plastic roller.



Automotive-Ready Portfolio of 3M™ Double Sided Tapes

Adhesive Family	Products	Preferred Surfaces	Typical Applications
200MP	3M™ Adhesive Transfer Tape 468MP	Bonds to High Surface Energy surfaces, such as metals and HSE plastics	<ul style="list-style-type: none"> ▶ Attach graphics ▶ Bond subsurface printed polycarbonate ▶ Attach flexible printed circuit ▶ Bond engine control module FR4 to aluminum rigidizer
300MP	3M™ Adhesive Transfer Tape 6035PC 3M™ Double Coated Tape 99786 3M™ Double Coated Tape 9832HL	Bonds to textured surfaces, such as foams, textiles, wood and porous materials	<ul style="list-style-type: none"> ▶ Attach textile materials to A/B/C pillars ▶ Bond crushed EPDM foam to reduce buzz, squeak and rattle noise ▶ Bond leather cover stock to foam on center console ▶ Bond air conditioning ventilation bag to seat foam ▶ Attach fabric sunroof material to plastic roller ▶ Attach polyurethane, polyethylene or crushed EPDM gasket to seal air and water
300LSE	3M™ Adhesive Transfer Tape 9472LE	Bonds hard-to-bond Low Surface Energy surfaces, such as polypropylene and LSE plastics	<ul style="list-style-type: none"> ▶ Attach mirror to LSE plastic sun visor ▶ Attach plastic reading light bezel to ABS housing ▶ Attach foam door bolster to vinyl cover stock for comfort ▶ Attach trim to gear shifter ▶ Attach decorative trim to steering wheel control panel ▶ Bond TPV or rubber gasket to seal against moisture/liquid and damp vibration
Low VOC	3M™ Low VOC Scrim Reinforced Adhesive Transfer Tape 98010LVC 3M™ Low VOC Double Coated Tissue Tape 99015LVC	Bonds many surfaces — including High Surface Energy plastics — with low VOC emissions	<ul style="list-style-type: none"> ▶ Attach materials when low VOC is required ▶ Attach 3M™ Thinsulate™ Insulation inside door panel for noise reduction ▶ Attach foam in HVAC system to prevent air leaks
Specialty	3M™ Scrim Reinforced Adhesive Transfer Tape 97053	Bonds and seals a variety of materials, damping vibrations and improving sound insulation	<ul style="list-style-type: none"> ▶ Attach 3M™ Thinsulate™ Insulation to A/B/C pillars for noise reduction ▶ Attach materials when low VOC is required

Expect performance. Spec 3M.
3M.com/automotiveinteriors



Solventless technology

The Automotive-Ready Portfolio of 3M™ Double Sided Tapes is made with a solventless technology.



Globally available:

Specify and produce anywhere in the world.

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